



**GENERAL NOTES:**

THIS DESIGN IS FOR REPAIRS TO THE EXISTING 671'-0x40'-0 CONTINUOUS WELDED PLATE GIRDER BRIDGE ON E.B.US 20 OVER THE DES MOINES RIVER IN WEBSTER COUNTY.

ELECTRONIC COPIES OF ORIGINAL DESIGN PLANS WILL BE MADE AVAILABLE TO THE CONTRACTOR AS PART OF THE E-FILES SUPPLIED WITH THE CONTRACT DOCUMENTS. DIMENSIONS SHOWN ON THESE PLANS ARE BASED ON DESIGN PLANS (ORIGINAL DESIGN NO. 686).

SEE DESIGN SHEET 2 FOR LIST OF REPAIR ITEMS.

ALL ALIGNMENT, STATIONING, CONNECTING DIMENSIONS, AND ELEVATIONS USED IN THE NEW DETAILS IN THESE PLANS WERE DEVELOPED BASED ON THE EXISTING BRIDGE PLANS. THE BRIDGE CONTRACTOR SHALL FIELD VERIFY THESE DETAILS BEFORE STARTING CONSTRUCTION.

FAINT LINES ON PLANS INDICATE THE EXISTING STRUCTURE.

UTILITY COMPANIES WHOSE FACILITIES ARE SHOWN ON THE PLANS OR KNOWN TO BE WITHIN THE CONSTRUCTION LIMITS SHALL BE NOTIFIED BY THE BRIDGE CONTRACTOR OF THE CONSTRUCTION STARTING DATE.

MINIMUM CLEAR DISTANCE FROM FACE OF CONCRETE TO NEAR REINFORCING BAR IS TO BE 2" UNLESS OTHERWISE NOTED OR SHOWN.

THESE BRIDGE PLANS LABEL ALL REINFORCING STEEL WITH ENGLISH NOTATION (5/16 IS 3/8 INCH DIAMETER BAR). ENGLISH REINFORCING STEEL RECEIVED IN THE FIELD MAY DISPLAY THE FOLLOWING "BAR DESIGNATION". THE "BAR DESIGNATION" IS THE STAMPED IMPRESSION ON THE REINFORCING BARS, AND IS EQUIVALENT TO THE BAR DIAMETER IN MILLIMETERS.

ENGLISH SIZE	3	4	5	6	7	8	9	10	11
BAR DESIGNATION	10	13	16	19	22	25	29	32	36

ALL REINFORCING BARS AND BARS NOTED AS DOWELS SUPPLIED FOR THIS STRUCTURE SHALL BE DEFORMED REINFORCEMENT UNLESS OTHERWISE NOTED OR SHOWN.

CONSTRUCTION SHALL BE DONE IN STAGES WITH AT LEAST ONE LANE TRAFFIC MAINTAINED AT ALL TIMES IN ACCORDANCE WITH "TRAFFIC CONTROL PLAN" NOTE.

CONSTRUCTION STAGES 1 & 2 AS DETAILED ON THESE PLANS MAY BE REVERSED AT THE CONTRACTOR'S OPTION SUBJECT TO THE ENGINEER'S APPROVAL.

KEYWAY DIMENSIONS SHOWN ON THE PLANS ARE BASED ON NOMINAL DIMENSIONS UNLESS STATED OTHERWISE. IN ADDITION, THE BEVEL USED ON THE KEYWAY SHALL BE LIMITED TO A MAXIMUM OF 10 DEGREES FROM VERTICAL.

THE LUMP SUM BID FOR "REMOVALS, AS PER PLAN" SHALL INCLUDE ALL COSTS ASSOCIATED WITH REMOVING THE TOP OF EXISTING ABUTMENT BACKWALLS, PORTIONS OF THE BARRIER RAILS, PORTIONS OF THE DECK, CONCRETE ABUTMENT DIAPHRAGMS, AND THE EXPANSION JOINTS AT EACH END OF THE BRIDGE. REMOVAL OF SCHEDULED ITEMS SHALL BE IN ACCORDANCE WITH SECTION 2401 OF THE SPECIFICATIONS. ANY DAMAGE TO ANY STEEL OR CONCRETE NOT TO BE REMOVED SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR AND REPAIRED AT NO EXTRA COST TO THE STATE.

NO TORCHWORK, CUTTING, GRINDING OR DRILLING OF HOLES ON THE EXISTING STRUCTURAL STEEL OF THE BRIDGE SHALL BE PERFORMED WHEN THE AIR TEMPERATURE AND STEEL TEMPERATURE ARE BELOW 40 DEGREES F.

THE TOPS OF THE ABUTMENT BACKWALLS AS SHOWN SHALL BE CONSTRUCTED USING STRUCTURAL CONCRETE CLASS C. PROMPTLY AFTER THE CONCRETE HAS BEEN PLACED AND VIBRATED AS PROVIDED IN ARTICLES 2403.03, C, AND 2403.03, D, OF THE STANDARD SPECIFICATIONS, IT SHALL BE HAND FINISHED TO PROVIDE A SMOOTH SURFACE WITH THE PROPER CROWN. THE CONTRACTOR MAY ELECT TO USE FORMWORK WHICH IS MARKED OR TRIMMED TO THE CORRECT ELEVATION AND CROWN TO PROVIDE THE LIMITS FOR THE HAND FINISHING.

THE BRIDGE CONTRACTOR IS TO PROVIDE A METHOD OF REMOVAL THAT WILL PREVENT FEATHER EDGING AT THE BOTTOM OF THE EXISTING SLAB. CARE SHALL BE TAKEN WHEN EXPOSING EXISTING REINFORCING SO THE BOND TO EXISTING CONCRETE IS NOT BROKEN AT THE CONCRETE BREAK LINES.

CONTRACTOR SHALL REPAIR ANY DAMAGE TO HMA OVERLAY OVER APPROACH SLAB AFTER COMPLETION OF REPLACEMENT OF EXPANSION JOINT.

IN ADDITION TO THE REQUIREMENTS OF ARTICLE 2413.03, G, OF THE STANDARD SPECIFICATIONS, THE EXPOSED BRIDGE SEATS AND WASH SURFACES AT THE ABUTMENTS SHALL HAVE AN APPLICATION OF CONCRETE SEALER IN ACCORDANCE WITH ARTICLE 2403.03, P, 3, OF THE STANDARD SPECIFICATIONS.

CONCRETE REMOVAL SHALL BE INITIATED WITH A 3/4" SAW CUT WHEREVER POSSIBLE.

IT IS THE INTENT OF THESE PLANS TO REUSE THE EXISTING STEEL SHEAR STUDS ON TOP OF THE GIRDERS AND DIAPHRAGMS. THE CONTRACTOR SHALL EXERCISE CARE NOT TO DAMAGE THESE SHEAR STUDS DURING THE PARTIAL REMOVAL OF THE CONCRETE DECK OPERATION. ANY REPLACEMENT OF DAMAGED SHEAR STUDS WILL BE AS DIRECTED BY THE ENGINEER AT NO COST TO THE STATE.

SCRAPE SAMPLES WERE TAKEN FROM THE GIRDERS AND ABUTMENT BEARINGS ON THIS BRIDGE. ANALYSIS OF TOTAL LEAD ON THESE SAMPLES WERE 83 AND 370 PARTS PER MILLION (PPM), RESPECTIVELY. ANALYSIS OF TOTAL CHROMIUM ON THESE SAMPLES WERE 40 AND 31 PPM, RESPECTIVELY. THESE ANALYSES SHOW THE EXISTENCE OF THESE TWO TOXIC CONSTITUENTS. LEVELS INDICATED BY THESE TESTS COULD CREATE CONDITIONS ABOVE REGULATORY LIMITS FOR HEALTH AND SAFETY REQUIREMENTS. NO OTHER CONSTITUENTS WERE ANALYZED. THE BIDDER SHOULD NOT RELY ON THE IOWA DOT'S TESTING AND ANALYSIS FOR ANY PURPOSE OTHER THAN AS AN INDICATION OF THE EXISTENCE OF THESE TWO TOXIC CONSTITUENTS.

THE LUMP SUM BID FOR "PAINTING STRUCTURAL STEEL" SHALL INCLUDE THE COST OF PREPARING ALL THE EXISTING STRUCTURAL STEEL FOR PAINTING (INCLUDING BEARINGS) AND FIELD PAINTING EXISTING STRUCTURAL STEEL AS NOTED IN THESE PLANS. CLEANING AND PAINTING SHALL BE IN ACCORDANCE WITH SECTION 2508, OF THE STANDARD SPECIFICATIONS. AN EPOXY PAINT SYSTEM SHALL BE USED.

CONTAINMENT AND DISPOSAL OF WASTE SHALL BE IN ACCORDANCE WITH SECTION 2508, OF THE STANDARD SPECIFICATIONS. ALL COSTS ASSOCIATED WITH HAULING AND DEPOSITING OF WASTE AT THE DESIGNATED SITE/FACILITY SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR AND INCLUDED IN THE CONTRACT PRICE BID FOR THE "CONTAINMENT" ITEM.

**BERM EROSION REPAIR NOTE:**

THE CONTRACTOR SHALL REPAIR BERM EROSION AT THE NEAR AND FAR ABUTMENTS. THE CONTRACTOR SHALL RESHAPE BERMS AND INSTALL ENGINEERING FABRIC WITH A 2'-0 THICK LAYER OF EROSION STONE IN THE AREAS AS SHOWN ON THE SITUATION PLAN. ALL COSTS FOR LABOR AND MATERIAL REQUIRED TO REPAIR THE BERMS AS NOTED SHALL BE INCLUDED IN THE LUMP SUM UNIT PRICE BID FOR "BERM EROSION REPAIR". NO ADDITIONAL MEASUREMENT OR PAYMENT SHALL BE MADE. APPROXIMATELY 10.0 CY OF SUITABLE FILL, 834 SY OF ENGINEERING FABRIC AND 900 TONS OF EROSION STONE ARE REQUIRED TO REPAIR THE AREAS SHOWN ON THE SITUATION PLAN.

**SPECIFICATIONS:**

DESIGN: AASHTO SERIES OF 2002.

CONSTRUCTION: IOWA DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY AND BRIDGE CONSTRUCTION, SERIES 2015, PLUS APPLICABLE GENERAL SUPPLEMENTAL SPECIFICATIONS, DEVELOPMENTAL SPECIFICATIONS, SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS SHALL APPLY TO CONSTRUCTION WORK ON THIS PROJECT.

**DESIGN STRESSES:**

DESIGN STRESSES FOR THE FOLLOWING MATERIALS ARE IN ACCORDANCE WITH THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES, SERIES OF 2002.

REINFORCING STEEL IN ACCORDANCE WITH SECTION 8, GRADE 60.

CONCRETE IN ACCORDANCE WITH SECTION 8, f'c = 4.0 KSI.

STRUCTURAL STEEL IN ACCORDANCE WITH SECTION 10 ASTM A709 GRADE 36, GRADE 50, AND GRADE 50W (AASHTO M270 GRADE 36, GRADE 50, AND GRADE 50W)

**ESTIMATED BRIDGE QUANTITIES**

ITEM NO.	ITEM CODE	ITEM	UNITS	QUANTITY	AS BUILT QUANTITY
1	2401-6750001	REMOVALS, AS PER PLAN	LS	1.00	
2	2402-0425031	GRANULAR BACKFILL	TONS	10	
3	2403-0100000	STRUCTURAL CONCRETE (MISCELLANEOUS)	CY	13.7	
4	2404-7775005	REINFORCING STEEL, EPOXY COATED	LB	2206	
5	2413-1200000	STEEL EXTRUSION JOINT WITH NEOPRENE	LF	86.7	
6	2413-1200100	NEOPRENE GLAND INSTALLATION AND TESTING	LF	86.7	
7	2508-0970000	CONTAINMENT	LS	1.00	
8	2508-0991000	PAINTING OF STRUCTURAL STEEL	LS	1.00	
9	2533-4980005	MOBILIZATION	LS	1.00	
10	2599-9999010	BERM EROSION REPAIR	LS	1.00	

ESTIMATE REFERENCE INFORMATION

DATA LISTED BELOW IS FOR INFORMATIONAL PURPOSES ONLY AND SHALL NOT CONSTITUTE A BASIS FOR ANY EXTRA WORK ORDERS.

ITEM NO.	DESCRIPTION
1	REMOVAL OF SCHEDULED ITEMS SHALL BE IN ACCORDANCE WITH SECTION 2401, OF THE STANDARD SPECIFICATIONS. ANY DAMAGE TO MATERIAL NOT TO BE REMOVED SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR AND REPAIRED AT NO EXTRA COST TO THE STATE.
2	PERCENT PASSING NO. 200 SIEVE NOT TO EXCEED 5%.
3	INCLUDES ALL INSTALLATION COST FOR DOWELS. INCLUDES ALL RESILIENT JOINT FILLER REQUIRED. INCLUDES CLEANING ABUTMENTS AND FURNISHING AND APPLYING CONCRETE SEALER.
5	INCLUDES ALL NECESSARY HARDWARE AND ACCESSORIES INCLUDING THE ANCHORAGE SYSTEM, TEMPORARY ERECTION MATERIAL AND THE 3/8" CURB PLATES WITH THEIR ANCHORAGE SYSTEM. EXCLUDES INSTALLATION OF NEOPRENE GLAND. EXPANSION CONDITIONS DO NOT ALLOW FOR THE USE OF DS BROWN JOINT FOR THIS INSTALLATION.
6	INCLUDES INSTALLATION OF NEOPRENE GLAND AND WATER TESTING OF JOINT.
8	INCLUDES COST OF CLEANING AND PAINTING ABUTMENT BEARINGS AND GIRDER ENDS.
10	INCLUDES ALL MATERIAL, EQUIPMENT, AND LABOR TO REPAIR BERM EROSION IN ACCORDANCE WITH THESE PLANS. METHOD OF MEASUREMENT AND BASIS OF PAYMENTS ARE LUMP SUM.

**SHOP DRAWING SUBMITTALS**

SHOP DRAWINGS SHALL BE SUBMITTED FOR THE FOLLOWING ITEMS SHOWN IN THE TABLE BELOW. (NOTE ADDITIONAL SHOP DRAWINGS MAY BE REQUIRED IN ACCORDANCE WITH ARTICLE 1105.03 OF THE STANDARD SPECIFICATIONS.)

SUBMITTAL REQUIREMENTS FOR SHOP DRAWINGS SHOULD BE IN ACCORDANCE WITH ARTICLE 1105.03, OF THE STANDARD SPECIFICATIONS, FOR HIGHWAY AND BRIDGE CONSTRUCTION OF THE IOWA DEPARTMENT OF TRANSPORTATION.

SHOP DRAWINGS SHALL BE SUBMITTED WITH THE FOLLOWING NAMING CONVENTION:  
(Paren)\_County\_DesignNumber\_SubmittalDescription.pdf  
Example: (090)\_BlackHawk\_Design915\_DeckDrains.pdf

1	STEEL EXTRUSION EXPANSION DEVICE
2	BARRIER PLATES

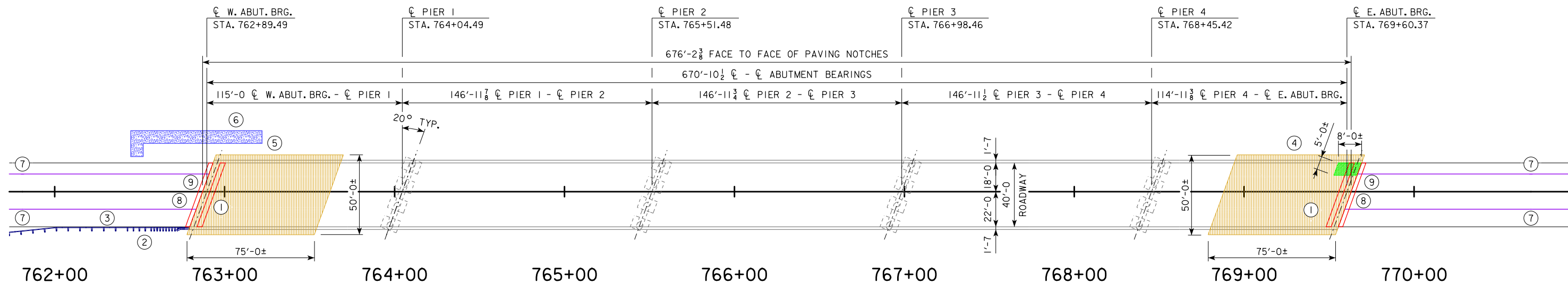
**DESIGN HISTORY AT THIS SITE (INCLUDES THIS DESIGN)**

DES. NO.	TYPE OF WORK
686	ORIGINAL DESIGN
532	GUARDRAIL REPAIR
403	TREE/BRUSH REMOVAL
412	EROSION REPAIR
223	DECK JOINT REPAIR

NOTE:  
ROADWAY QUANTITIES SHOWN ELSEWHERE IN THESE PLANS.

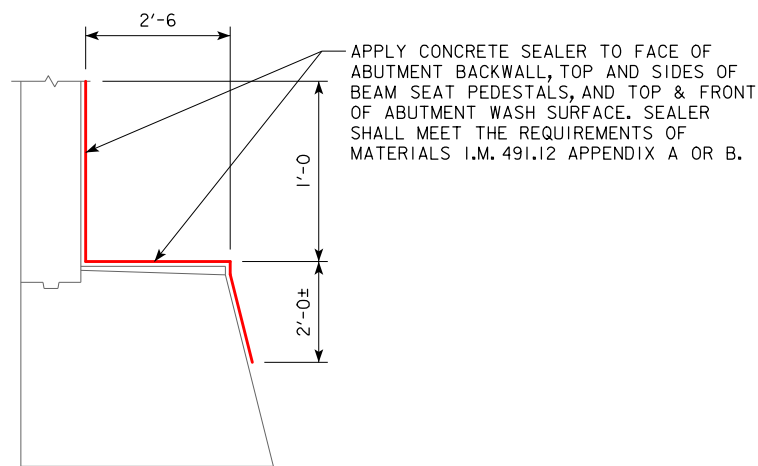
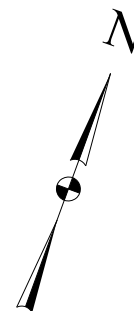
TRAFFIC CONTROL PLAN:  
THE ROADWAY WILL BE OPEN TO THRU TRAFFIC. REFER TO THE TRAFFIC CONTROL PLAN SHOWN ELSEWHERE IN THESE PLANS.

DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0 x 40'-0 CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
115'-0 END SPANS (3) 147'-0 INTERIOR SPANS  
**GENERAL NOTES & QUANTITIES**  
STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
IOWA DEPARTMENT OF TRANSPORTATION  
DESIGN SHEET NO.  I  OF  II  FILE NO.  32114  DESIGN NO.  223



- INDICATES APPROXIMATE AREA OF BERM EROSION REPAIR
- INDICATES APPROXIMATE AREA OF GRANULAR BACKFILL
- INDICATES APPROXIMATE AREA OF BRIDGE END DRAIN

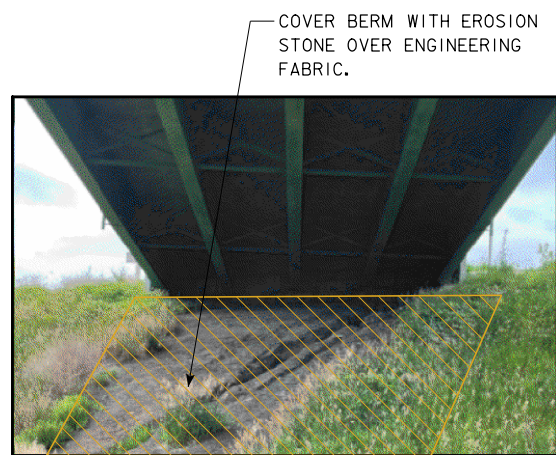
**SITUATION PLAN**



**ABUTMENT CONCRETE SEALER DETAIL**

**REPAIRS SHALL CONSIST OF:**

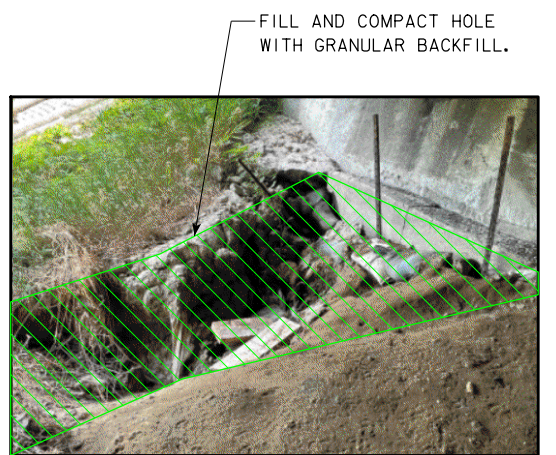
- ① REMOVE AND REPLACE EXPANSION JOINTS AT ABUTMENTS.
- ② UPDATE NEAR RIGHT GUARDRAIL.
- ③ PAVE NEAR RIGHT SHOULDER OUT TO GUARDRAIL.
- ④ REGRADE ERODED AREAS AT FAR ABUTMENT BERM. PLACE ENGINEERING FABRIC AND EROSION STONE. AND FILL IF NECESSARY. FILL AND COMPACT HOLE AT NORTH END OF ABUTMENT WITH GRANULAR BACKFILL.
- ⑤ REGRADE ERODED AREAS AT NEAR ABUTMENT BERM. PLACE ENGINEERING FABRIC AND EROSION STONE. ADD FILL IF NECESSARY.
- ⑥ INSTALL BRIDGE END DRAIN AT NEAR LEFT CORNER OF BRIDGE.
- ⑦ SHOULDER STRENGTHENING FOR TRAFFIC SHIFTS DURING STAGED CONSTRUCTION.
- ⑧ CLEAN AND SEAL ABUTMENT BACKWALL, SEATS AND FOOTING FRONT FACES.
- ⑨ CLEAN AND REPAINT ABUTMENT BEARINGS AND GIRDER ENDS TO LENGTH REQUIRED TO CAPTURE CORRODED AREAS. (APPROX. 5'-0 AT WEST ABUTMENT AND TO APPROX. THE FIRST LINE OF CROSS-FRAMES AT EAST ABUTMENT)



**BERM EROSION AT WEST ABUTMENT**



**BERM EROSION AT EAST ABUTMENT**



**EROSION HOLE AT NORTH END OF EAST ABUT.**

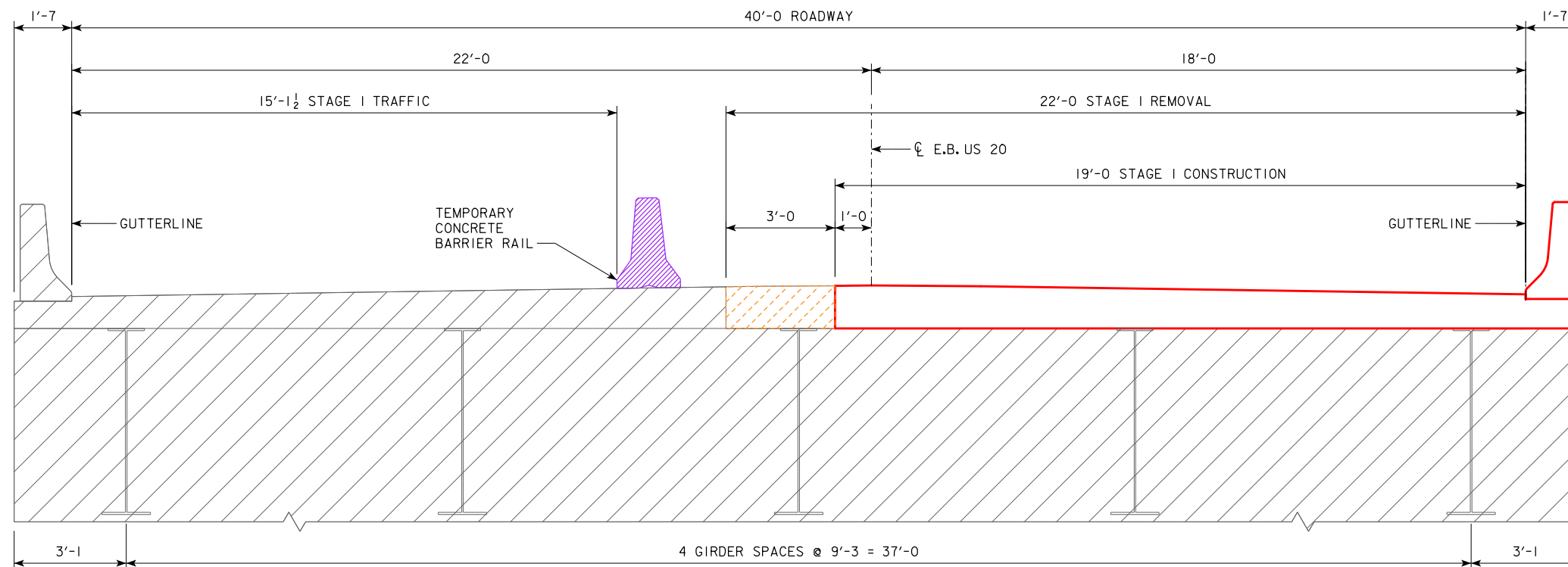
**TRAFFIC ESTIMATE**

2019 AADT	4,400	V.P.D.
TRUCKS	26	%
2020 AADT	3,900	V.P.D.
TRUCKS	29	%

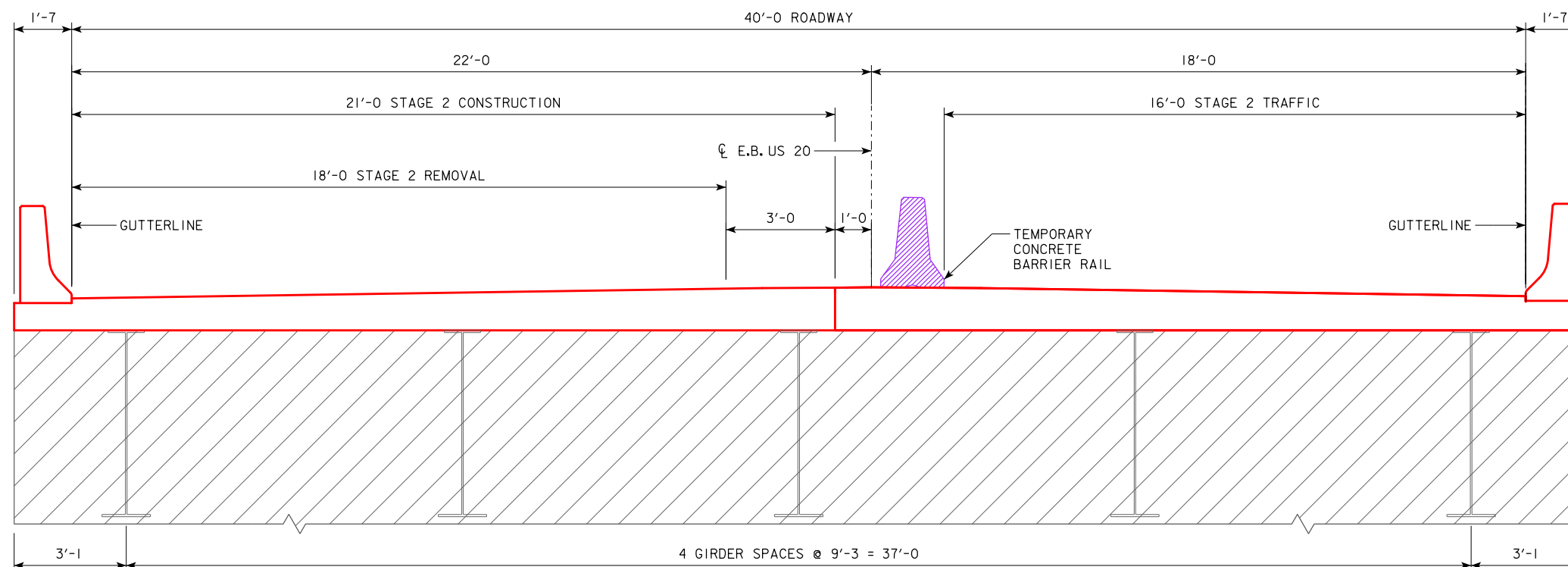
**LOCATION**

E.B. US 20 OVER  
DES MOINES RIVER  
2.6 MI. E. OF JCT. US 169  
T-88N, R-28W  
SECTION 8  
OTHO TWP.  
WEBSTER COUNTY  
MAINT. NO. 9424.1R020  
FHWA NO. 606085  
LATITUDE 42.447660°  
LONGITUDE -94.136002°

DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0 x 40'-0 CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
115'-0 END SPANS (3) 147'-0 INTERIOR SPANS  
**SITUATION PLAN**  
STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
IOWA DEPARTMENT OF TRANSPORTATION  
DESIGN SHEET NO. 2 OF 11 FILE NO. 32114 DESIGN NO. 223

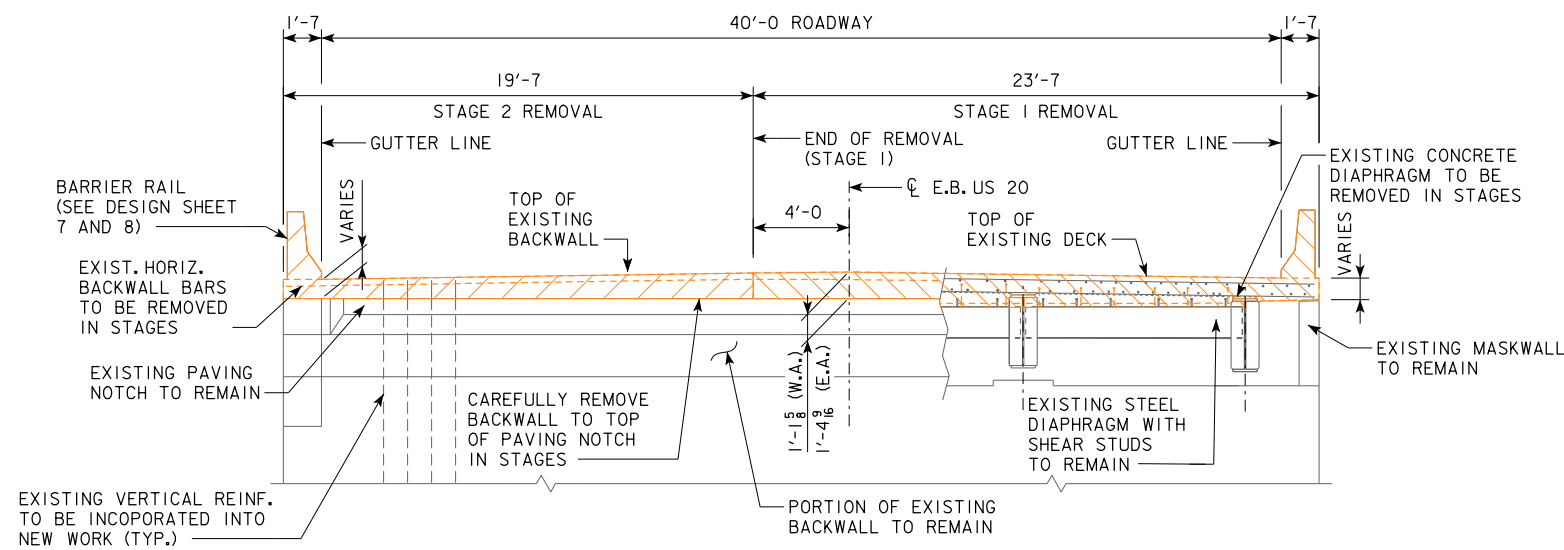


TYPICAL SECTION STAGE I CONSTRUCTION AT ABUTMENT EXPANSION JOINT  
(LOOKING WEST)

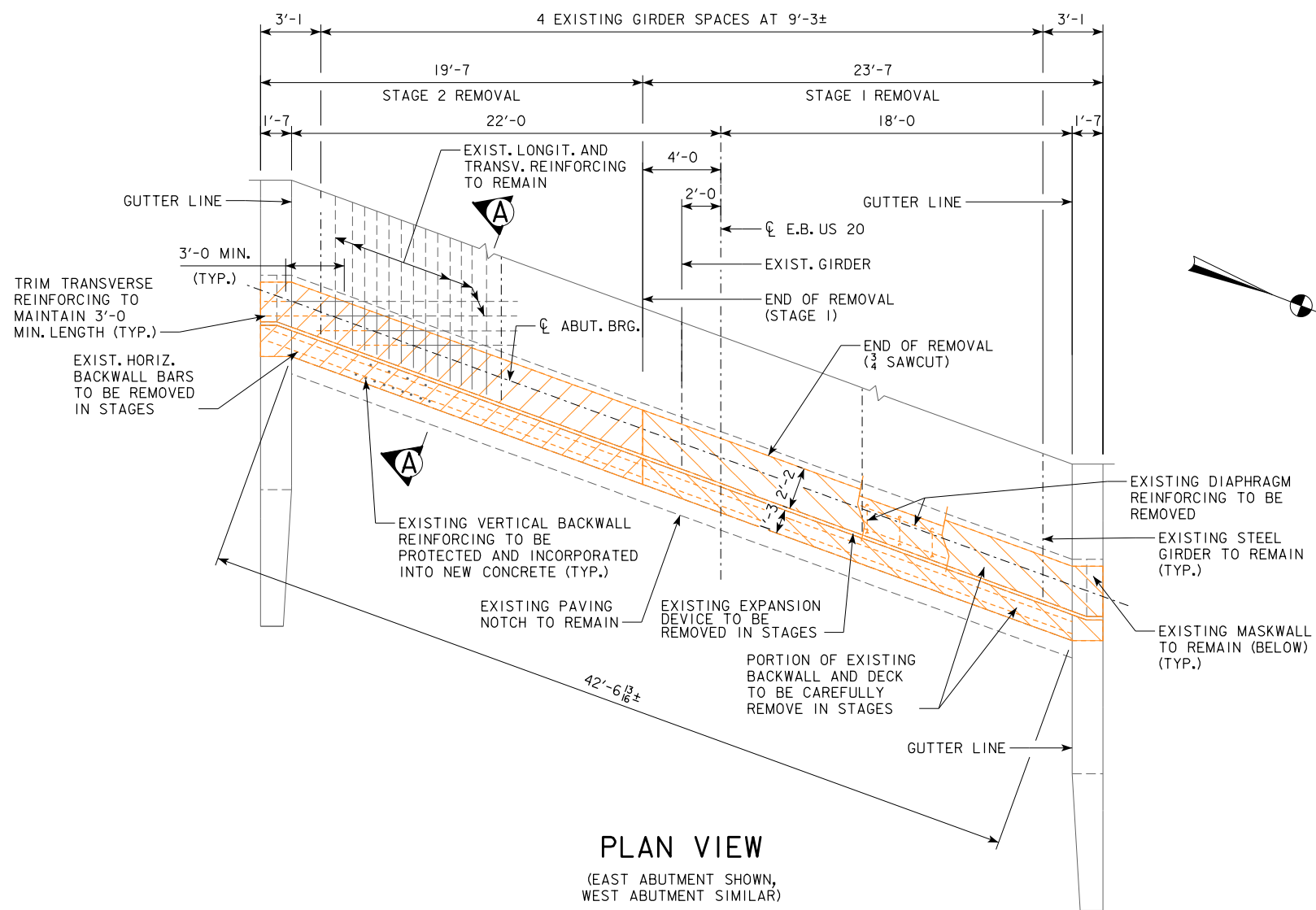


TYPICAL SECTION STAGE 2 CONSTRUCTION AT ABUTMENT EXPANSION JOINT  
(LOOKING WEST)

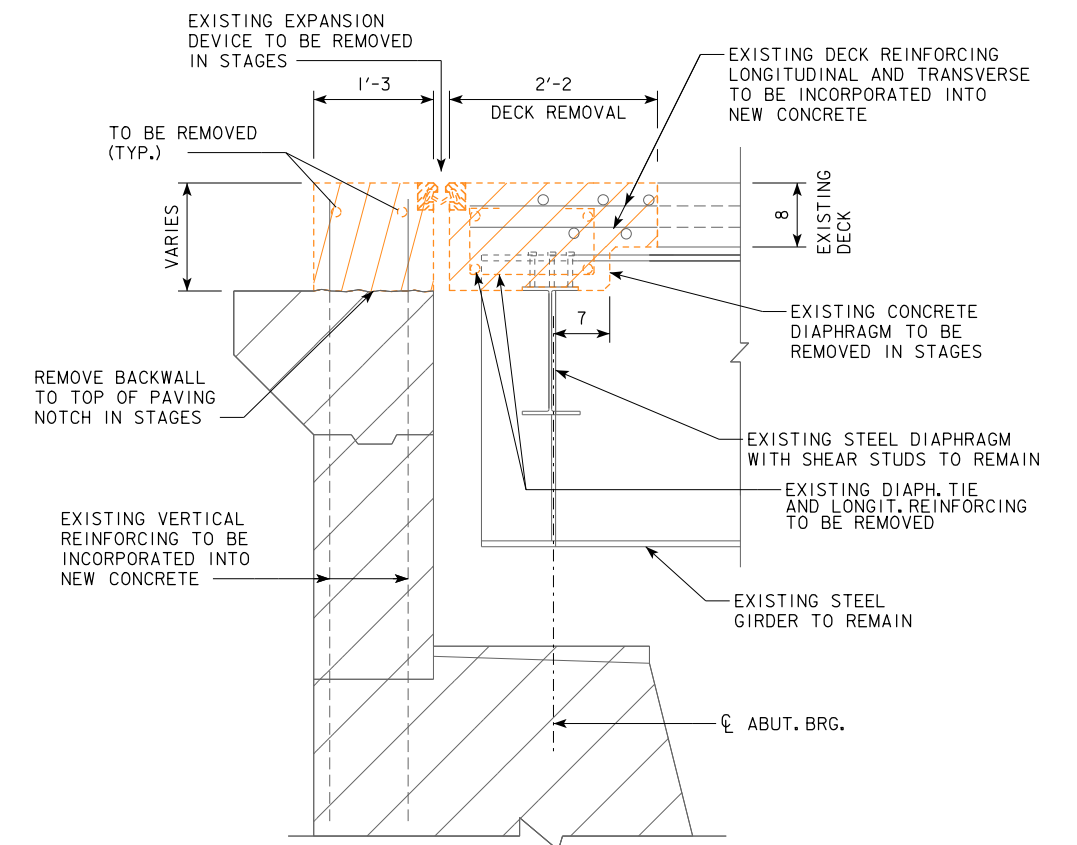
DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0" x 40'-0" CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
 115'-0" END SPANS (3) 147'-0" INTERIOR SPANS  
**STAGING DETAILS**  
 STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
 IOWA DEPARTMENT OF TRANSPORTATION  
 DESIGN SHEET NO. 3 OF 11 FILE NO. 32114 DESIGN NO. 223



**ABUTMENT REAR BACKWALL ELEVATION**



**PLAN VIEW**  
(EAST ABUTMENT SHOWN,  
WEST ABUTMENT SIMILAR)



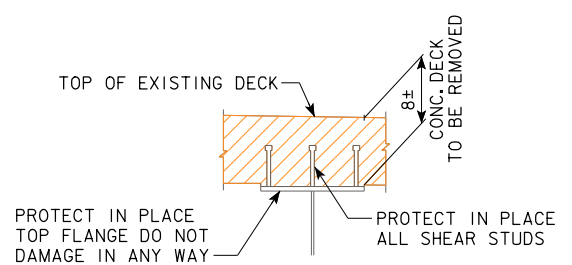
**SECTION A-A**

**REMOVAL NOTES:**

ORANGE HATCHED AREAS INDICATE CONCRETE REMOVALS.

THIS SHEET SHOWS DETAILS OF THE PARTIAL ABUTMENT AND SUPERSTRUCTURE REMOVAL ON THE EXIST. BRIDGE. ALL PARTIAL REMOVALS SHALL BE IN ACCORDANCE WITH SECTION 2401 OF THE STANDARD SPECIFICATIONS. ALL SUCH REMOVALS SHALL BE TO NEAT SAW CUTS TO PROVIDE CLEAN STRAIGHT SURFACES AT INTERFACES BETWEEN NEW CONCRETE AND REMAINING CONCRETE. THE REMOVAL SHALL BE DONE IN A MANNER WHICH WILL PREVENT ANY DAMAGE TO THE EXISTING STRUCTURE TO REMAIN. THE CONTRACTOR SHALL ASSUME FULL RESPONSIBILITY FOR ANY DAMAGE CAUSED, AND SHALL REPAIR ANY DAMAGED AREA TO ITS ORIGINAL CONDITION, AS DIRECTED BY THE ENGINEER, AT THE CONTRACTOR'S EXPENSE. ANY EXISTING REINFORCING STEEL WHICH IS TO BE "SAVED" THAT IS EXPOSED DURING REMOVAL OPERATIONS IS TO BE CAREFULLY PROTECTED, CLEANED AND INCORPORATED INTO NEW CONSTRUCTION UNLESS NOTED OTHERWISE.

START ALL REMOVALS WITH 3/4" SAW CUT.



**SHEAR STUD DETAIL**

NOTE:  
W.A. = WEST ABUTMENT  
E.A. = EAST ABUTMENT

DESIGN FOR REPAIRS TO 20° SKEW L.A.

**671'-0" x 40'-0" CONTINUOUS WELDED PLATE GIRDER BRIDGE**

115'-0" END SPANS (3) 147'-0" INTERIOR SPANS

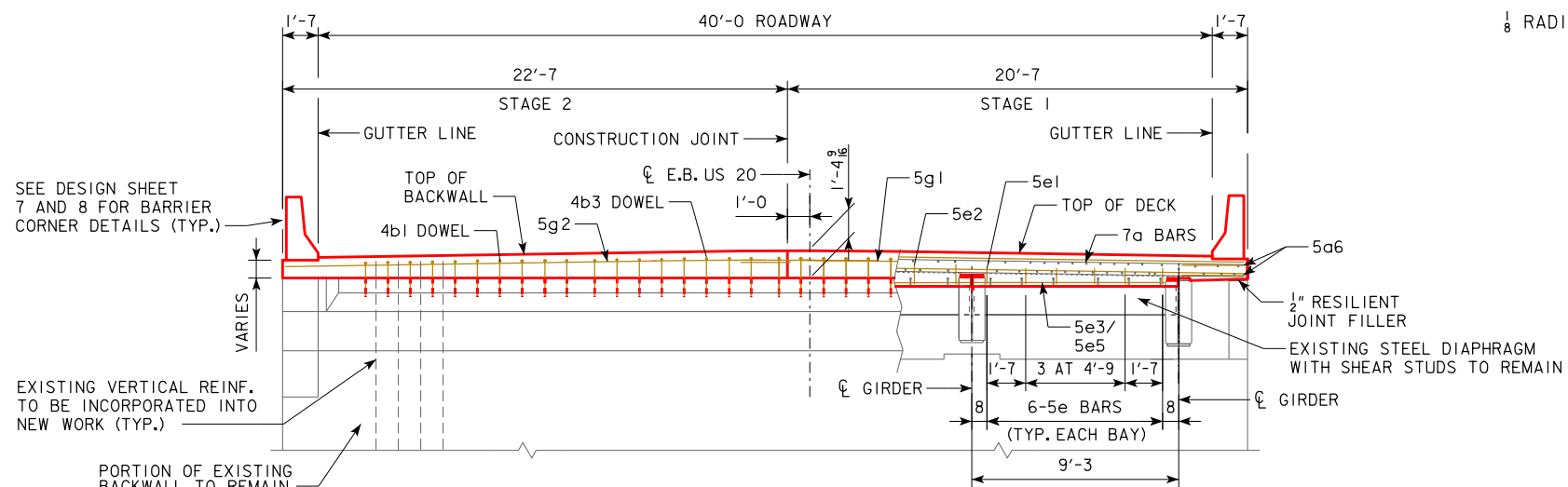
**REMOVALS DETAILS**

STA. 766+24.99 OCTOBER, 2022

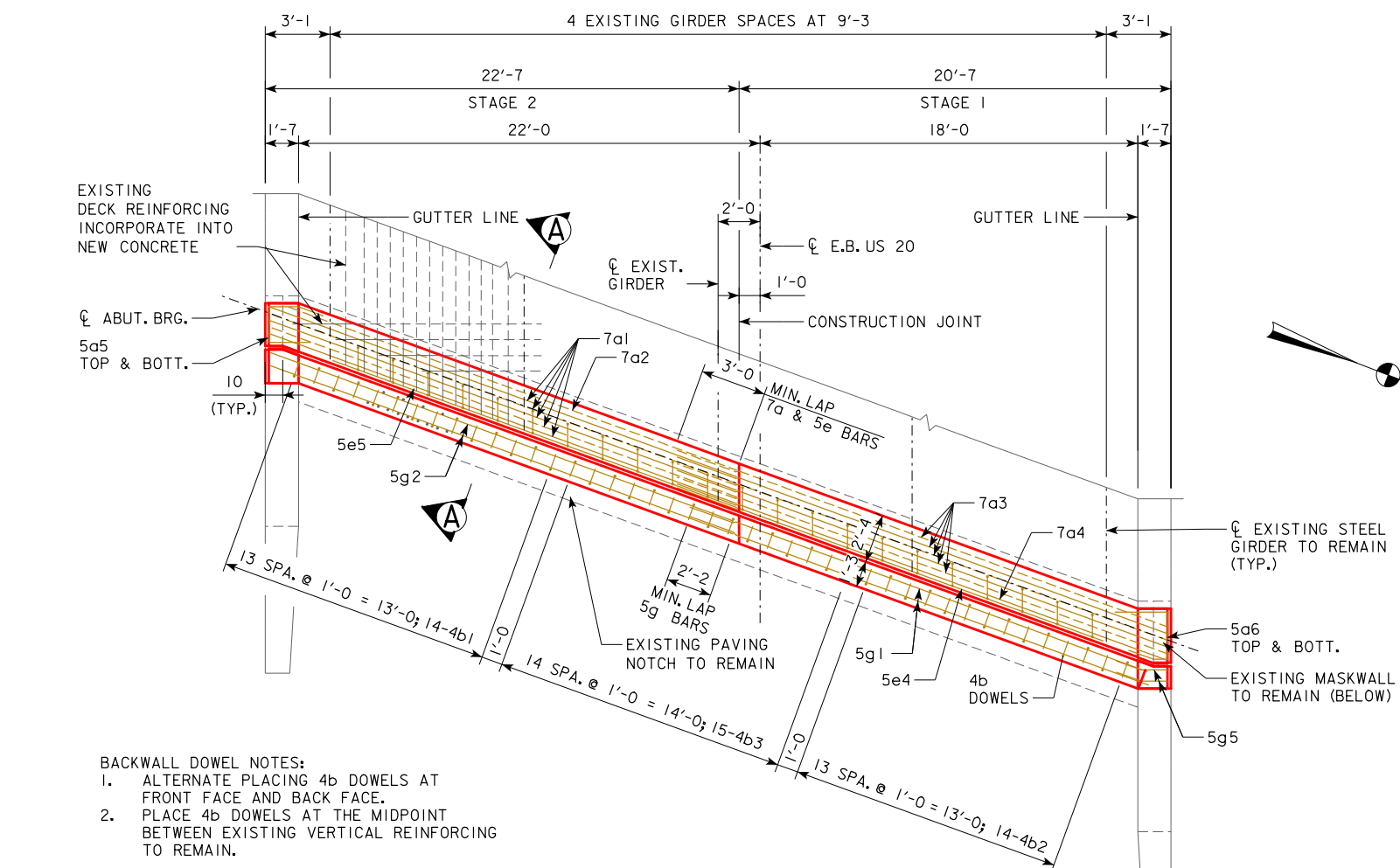
**WEBSTER COUNTY**

IOWA DEPARTMENT OF TRANSPORTATION

DESIGN SHEET NO. 4 OF 11 FILE NO. 32114 DESIGN NO. 223

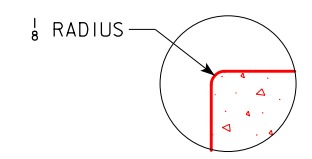


**ABUTMENT REAR BACKWALL ELEVATION**  
(LOOKING WEST)

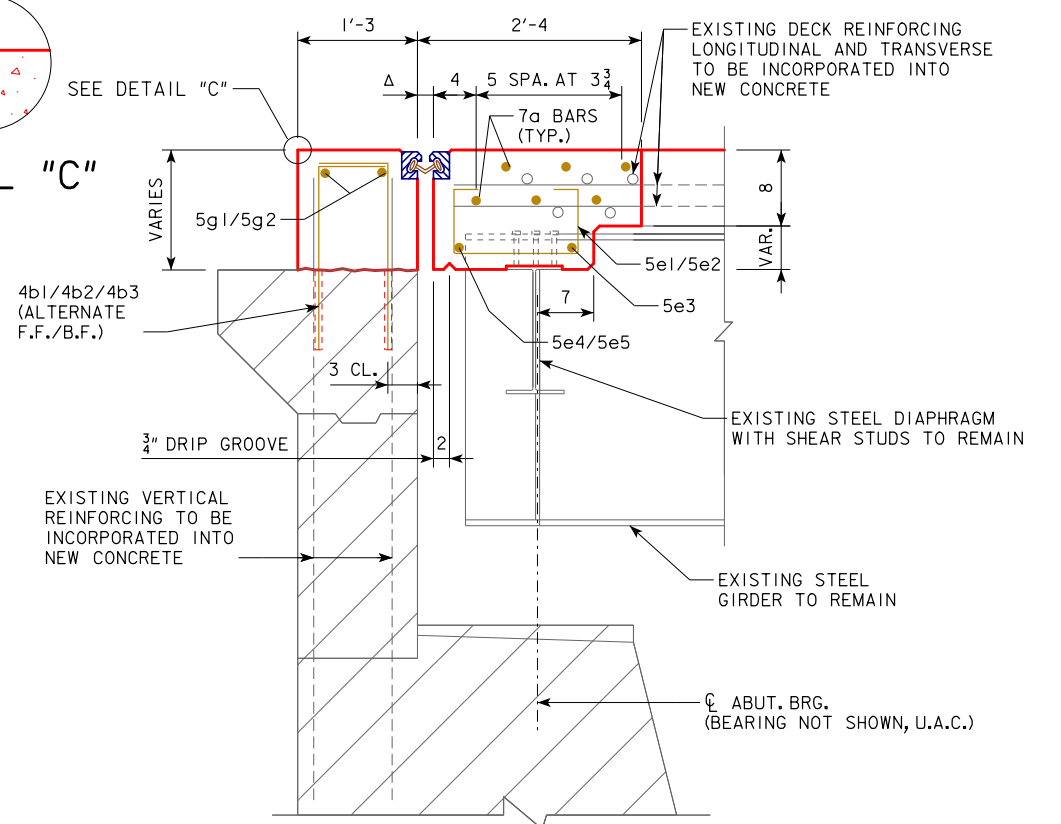


**PLAN VIEW**

- BACKWALL DOWEL NOTES:**
1. ALTERNATE PLACING 4b DOWELS AT FRONT FACE AND BACK FACE.
  2. PLACE 4b DOWELS AT THE MIDPOINT BETWEEN EXISTING VERTICAL REINFORCING TO REMAIN.



**DETAIL "C"**

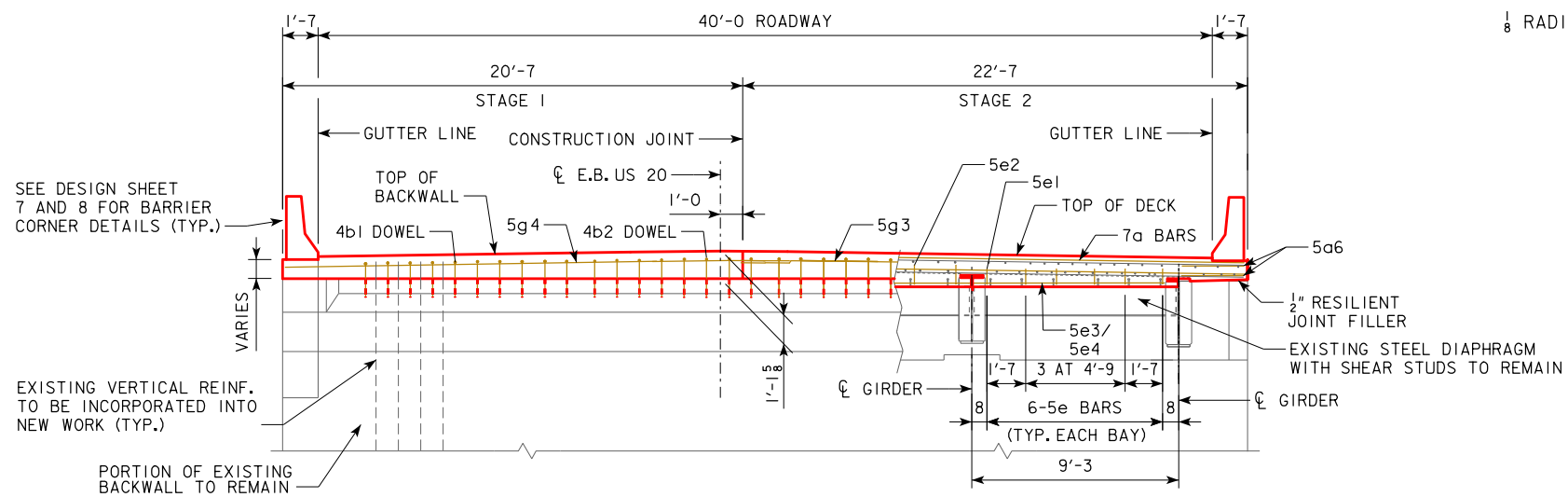


**SECTION A-A**

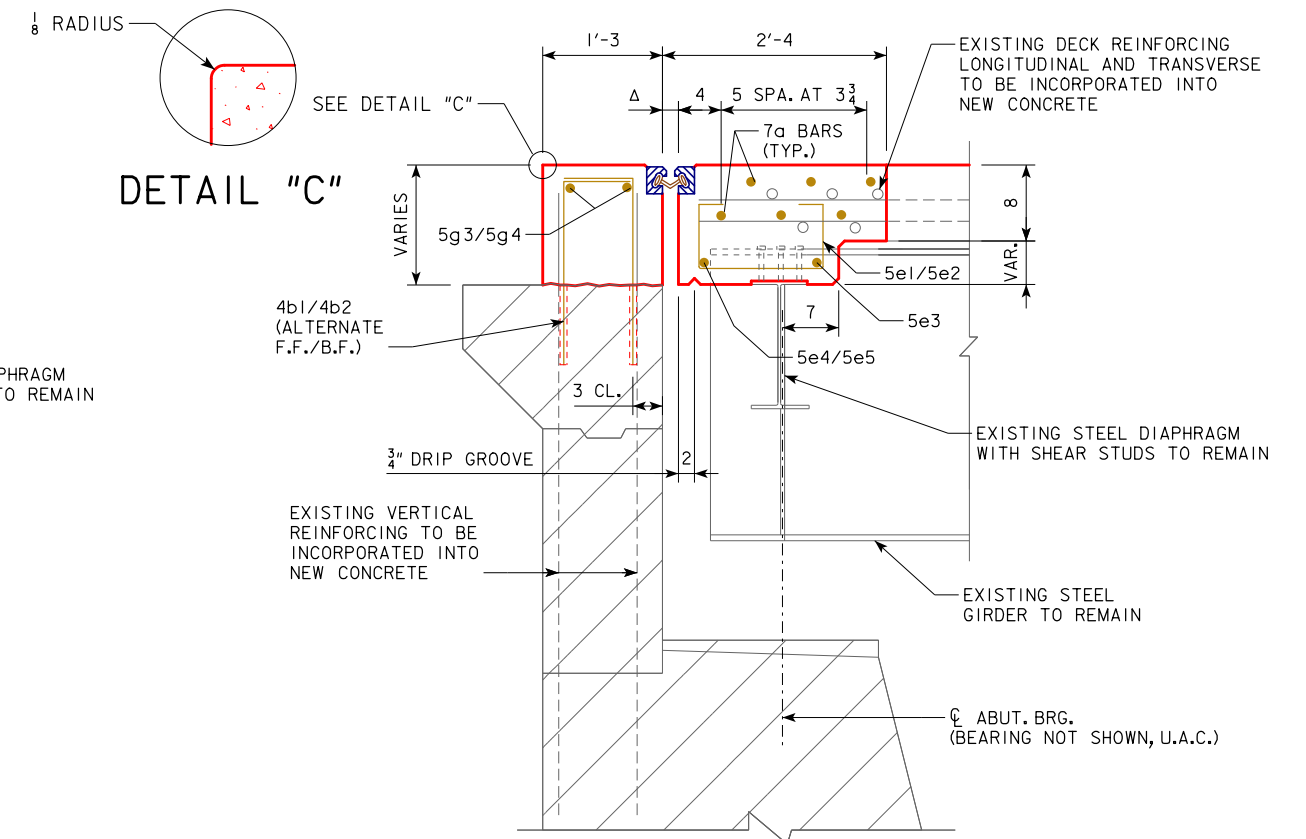
Δ ADJUST AS NEEDED TO SET EXPANSION JOINT

- NOTES:**
1. SEE DESIGN SHEETS 7 AND 8 FOR BARRIER RAIL DETAILS.
  2. SEE DESIGN SHEET 11 FOR ABUTMENT NOTES, DOWEL SETTING NOTES, BENT BAR DETAILS, AND BAR LIST.
  3. PLACE 5e BARS PARALLEL TO EXISTING LONGITUDINAL REINFORCING. CUT EXISTING BARS TO MAINTAIN 2" CLEAR COVER.
  4. THE TOP OF EXISTING BACKWALL CONCRETE TO REMAIN SHALL BE INTENTIONALLY ROUGHENED.
  5. CONTRACTOR SHALL REPAIR ANY DAMAGE TO HMA OVERLAY AFTER INSTALLATION OF NEW STRIP SEAL.

DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0" x 40'-0" CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
 115'-0" END SPANS (3) 147'-0" INTERIOR SPANS  
**EAST ABUTMENT DETAILS**  
 STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
 IOWA DEPARTMENT OF TRANSPORTATION  
 DESIGN SHEET NO. 5 OF 11 FILE NO. 32114 DESIGN NO. 223

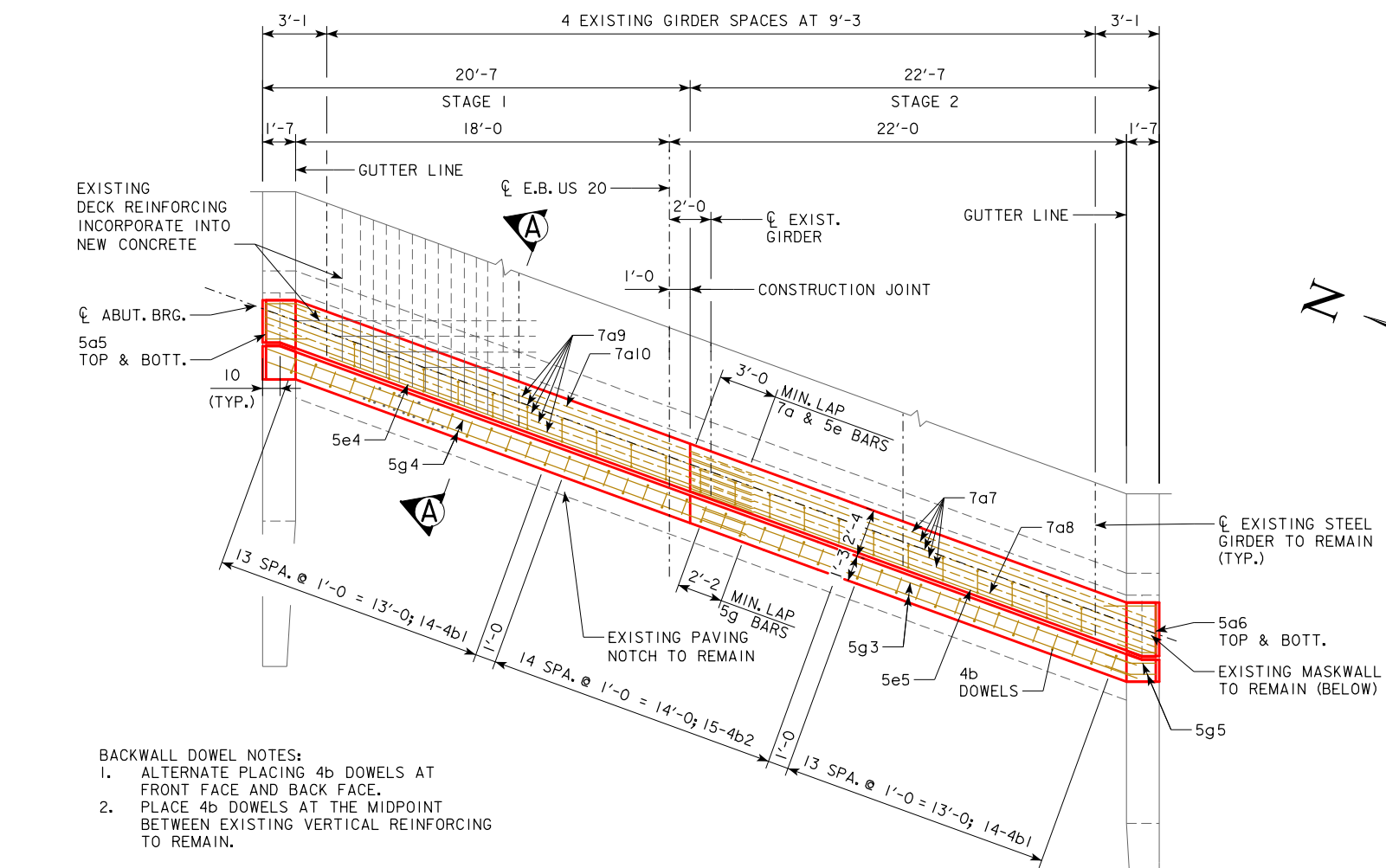


**ABUTMENT REAR BACKWALL ELEVATION**  
(LOOKING EAST)

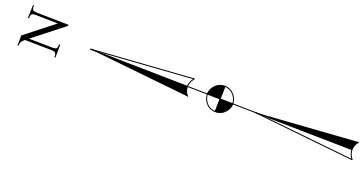


**SECTION A-A**

Δ ADJUST AS NEEDED TO SET EXPANSION JOINT

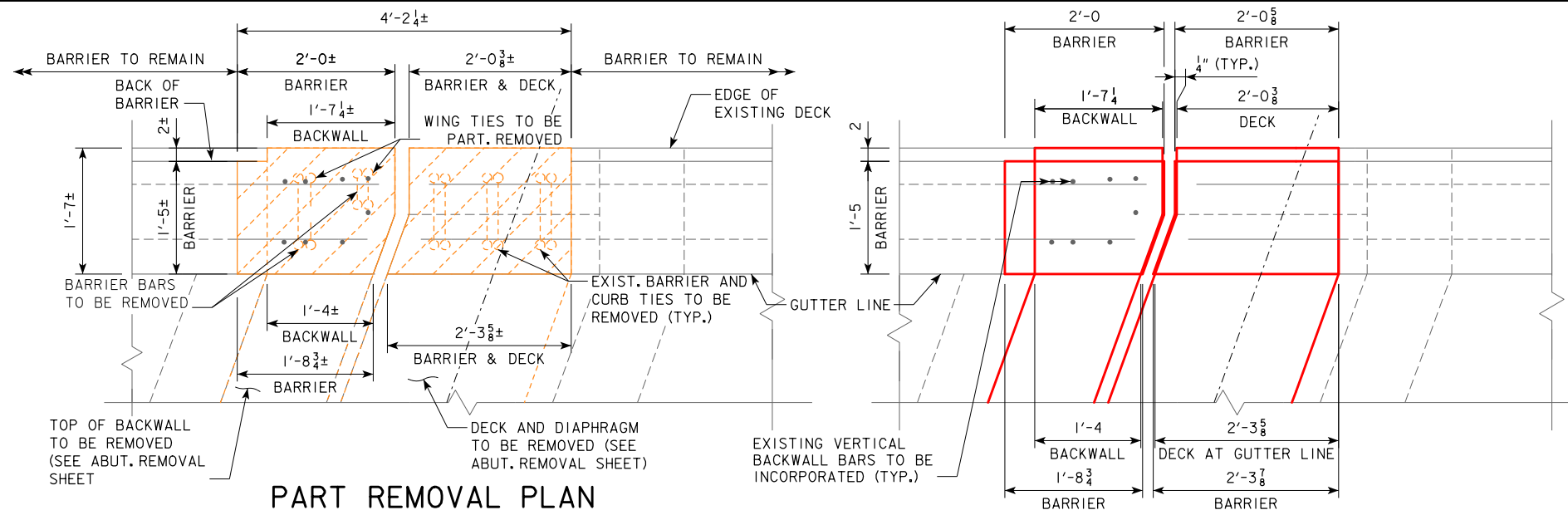


**PLAN VIEW**

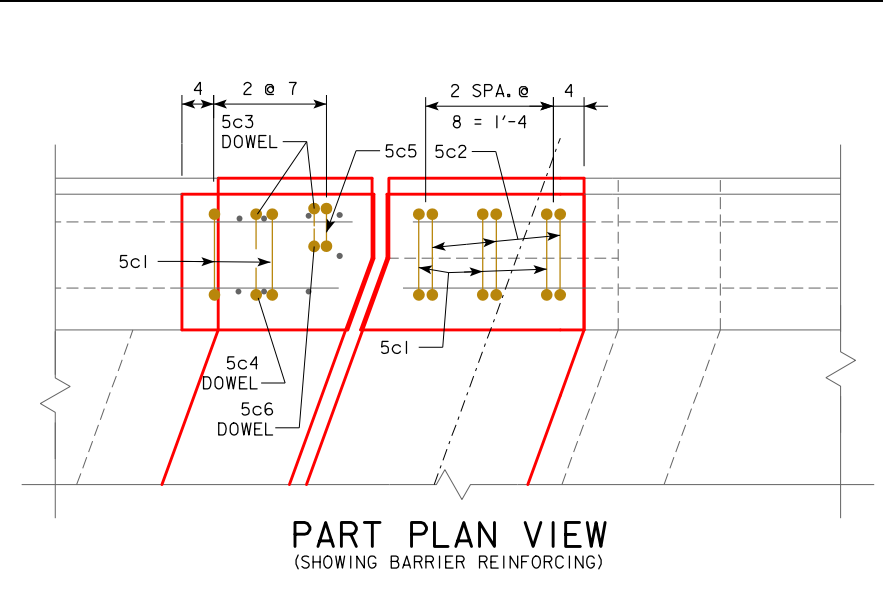


- NOTES:**
1. SEE DESIGN SHEETS 7 AND 8 FOR BARRIER RAIL DETAILS.
  2. SEE DESIGN SHEET 11 FOR ABUTMENT NOTES, DOWEL SETTING NOTES, BENT BAR DETAILS, AND BAR LIST.
  3. PLACE 5e BARS PARALLEL TO EXISTING LONGITUDINAL REINFORCING. CUT EXISTING BARS TO MAINTAIN 2" CLEAR COVER.
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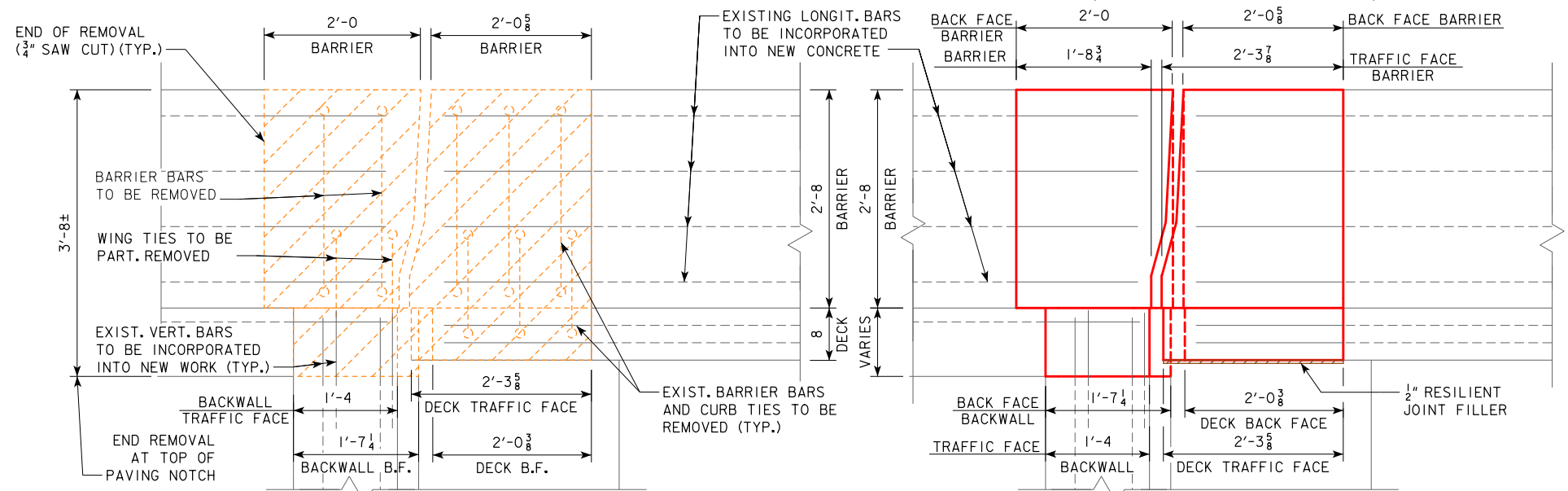
DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0" x 40'-0" CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
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**WEST ABUTMENT DETAILS**  
 STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
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 DESIGN SHEET NO. 6 OF 11 FILE NO. 32114 DESIGN NO. 223



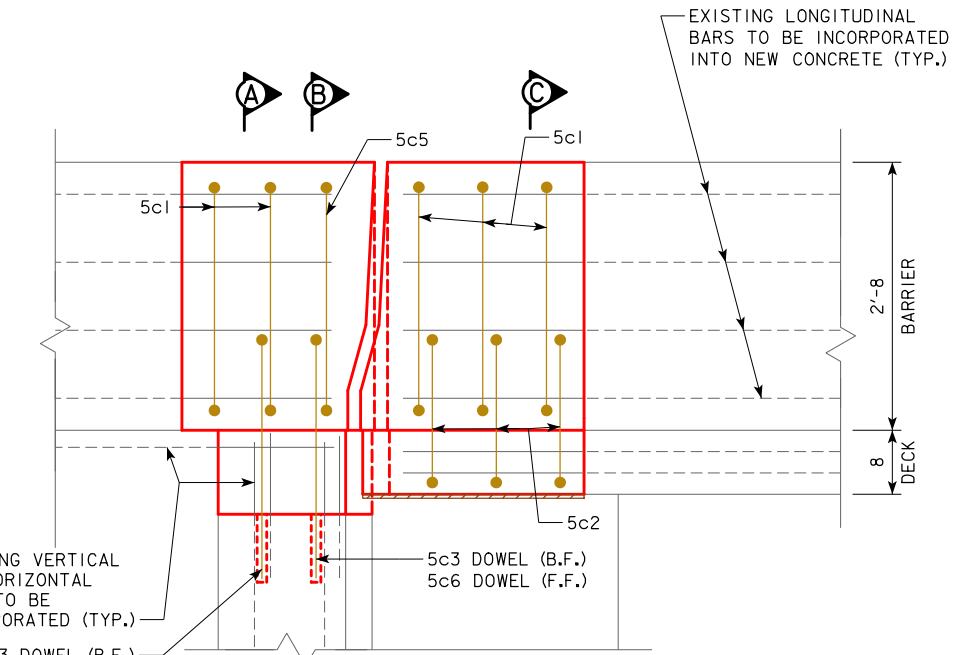
**PART REMOVAL PLAN**



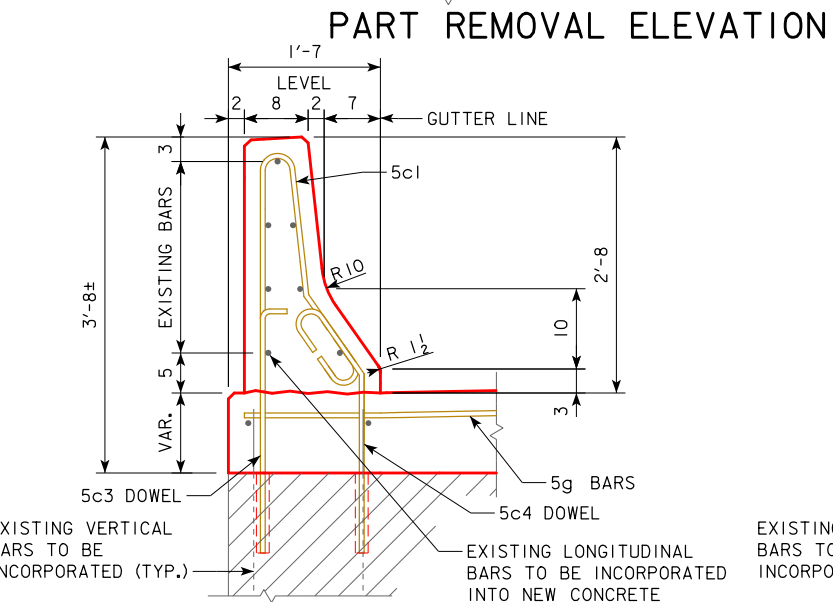
**PART PLAN VIEW**  
(SHOWING BARRIER REINFORCING)



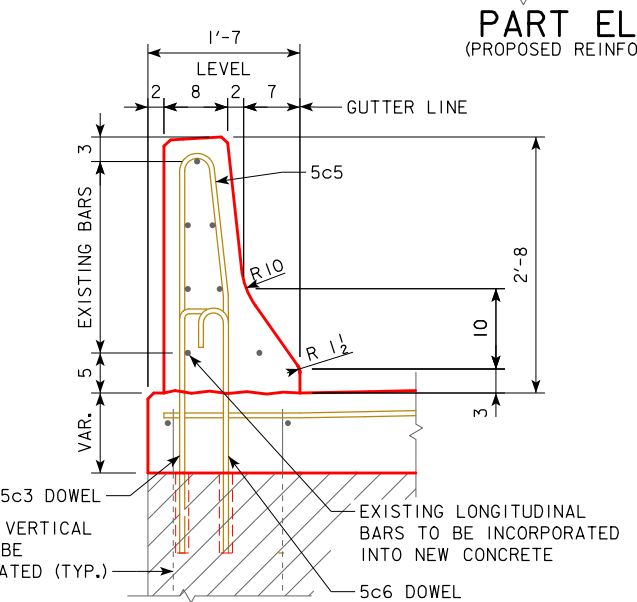
**PART ELEVATION**  
(PROPOSED REINFORCING NOT SHOWN)



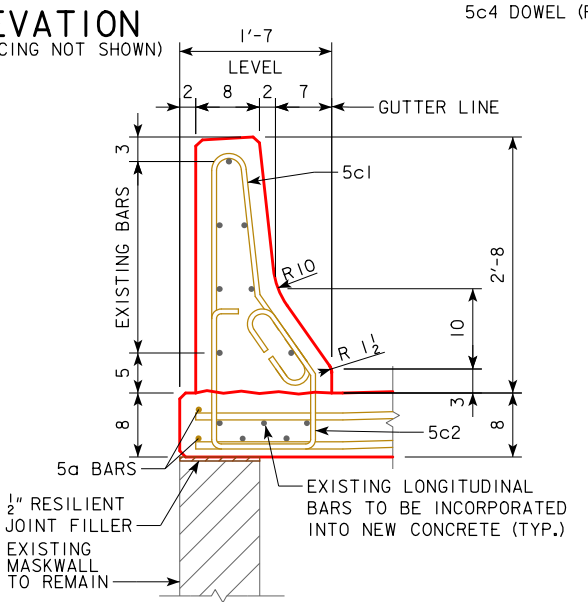
**PART ELEVATION VIEW**  
(SHOWING BARRIER REINFORCING)



**SECTION A-A**



**SECTION B-B**

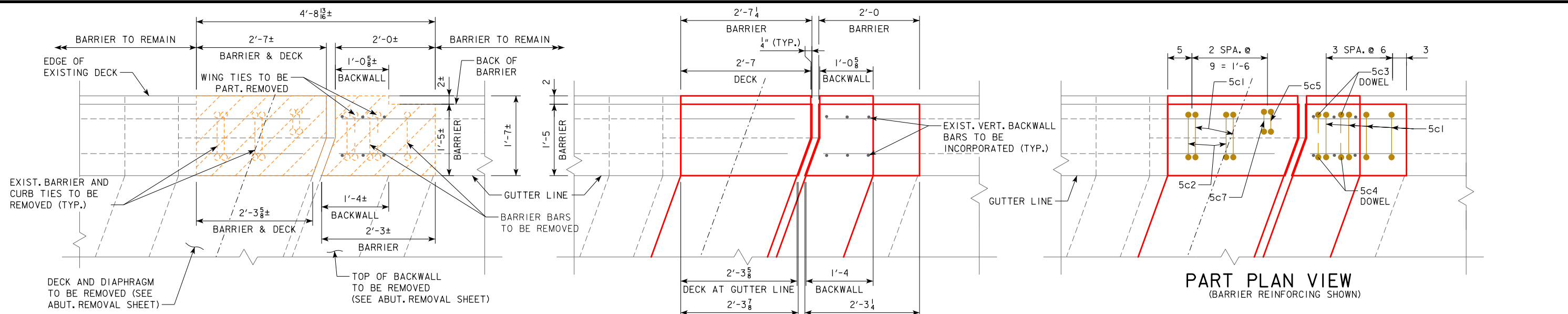


**SECTION C-C**

- NOTES:**
1. THIS SHEET IS FOR THE NORTH CORNER OF THE WEST ABUTMENT AND THE SOUTH CORNER OF THE EAST ABUTMENT. SEE DESIGN SHEET 8 FOR OTHER LOCATIONS.
  2. INCORPORATE LONGITUDINAL REINFORCING INTO NEW WORK WHERE POSSIBLE. CUT EXISTING REINFORCING TO MAINTAIN 2" CLEAR COVER.
  3. THE CONSTRUCTION JOINT UNDER THE BARRIER SHALL BE INTENTIONALLY ROUGHENED.
  4. SEE DESIGN SHEET 11 FOR ABUTMENT NOTES, DOWEL SETTING NOTES, REINFORCING AND BENT BAR DETAILS.

DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0" x 40'-0" CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
 115'-0" END SPANS (3) 147'-0" INTERIOR SPANS  
**N.W. AND S.E. BARRIER DETAILS**  
 STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
 IOWA DEPARTMENT OF TRANSPORTATION  
 DESIGN SHEET NO. 7 OF 11 FILE NO. 32114 DESIGN NO. 223

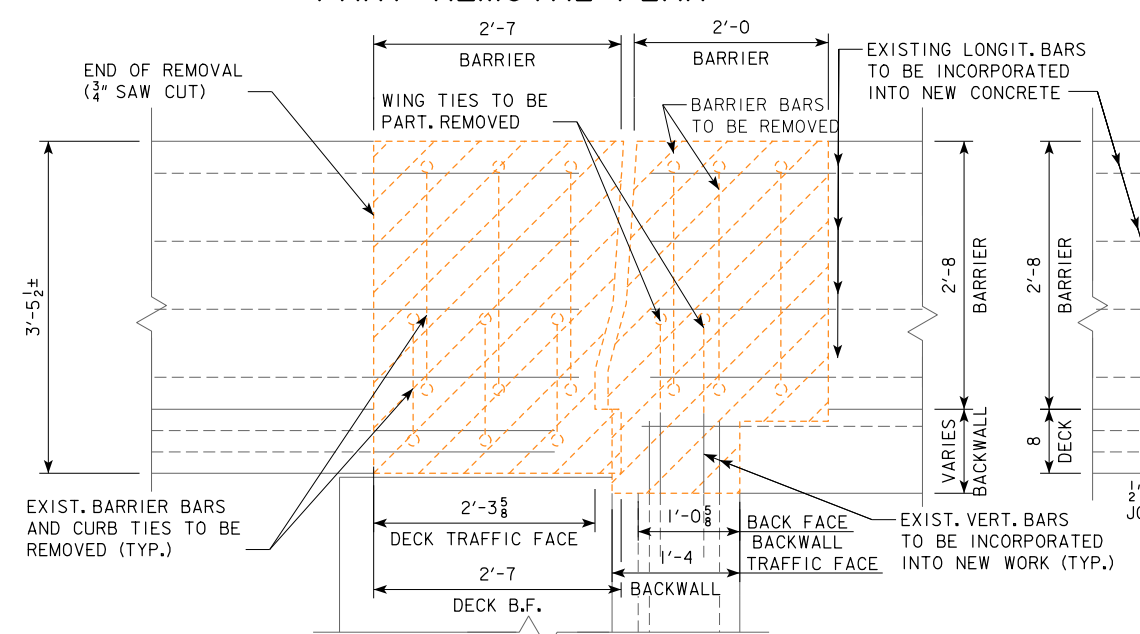




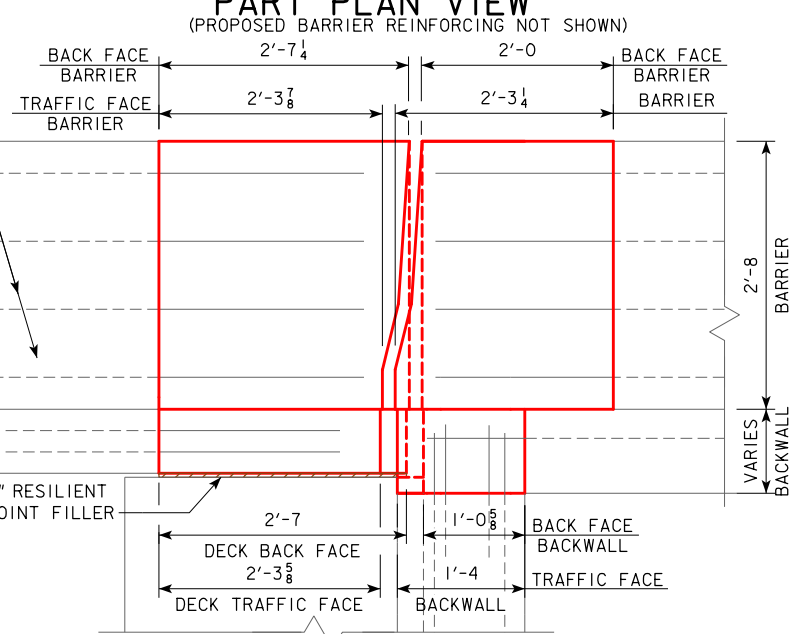
**PART REMOVAL PLAN**

**PART PLAN VIEW**  
(PROPOSED BARRIER REINFORCING NOT SHOWN)

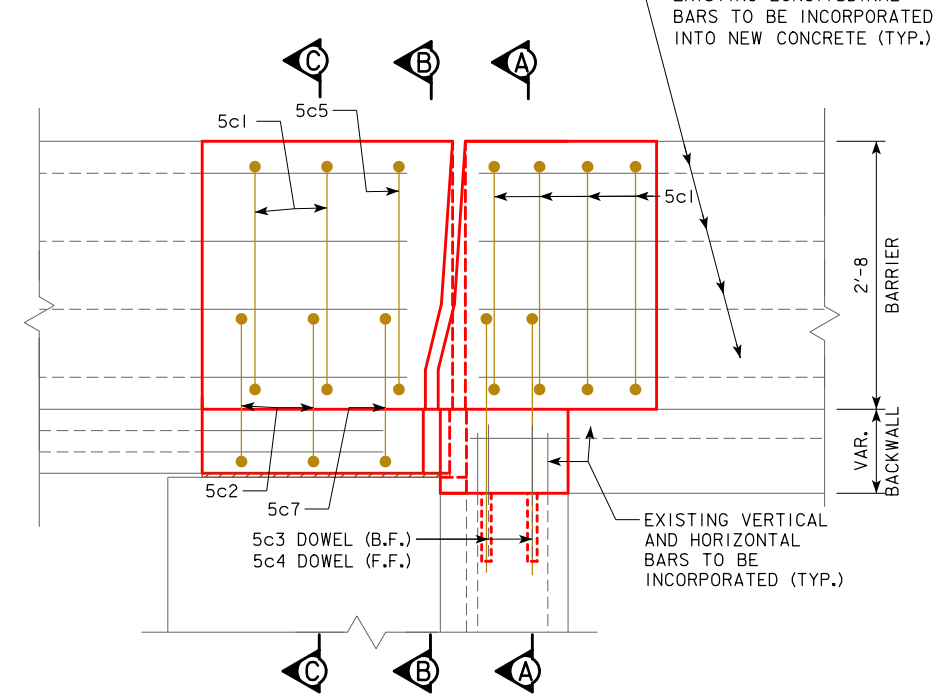
**PART PLAN VIEW**  
(BARRIER REINFORCING SHOWN)



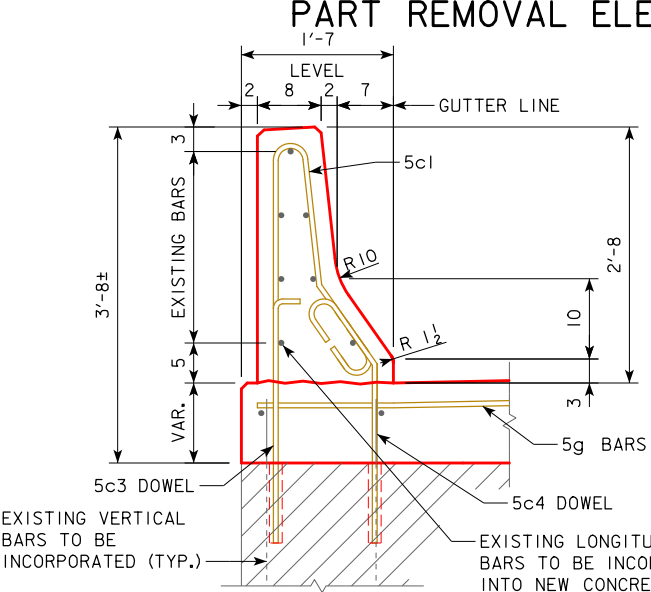
**PART REMOVAL ELEVATION**



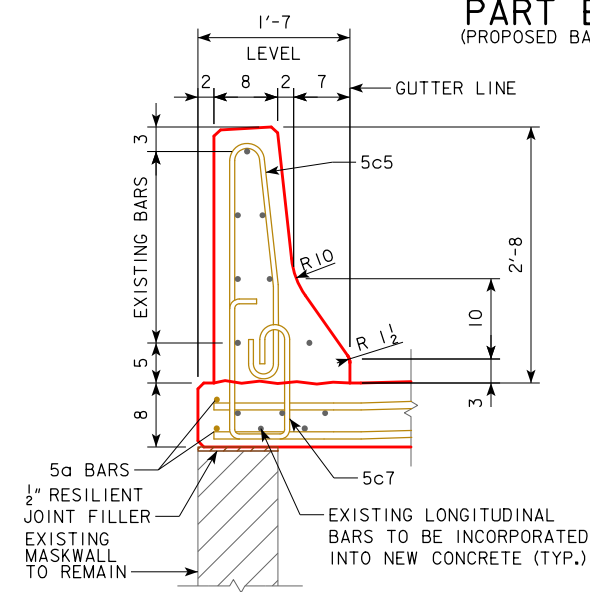
**PART ELEVATION VIEW**  
(PROPOSED BARRIER REINFORCING NOT SHOWN)



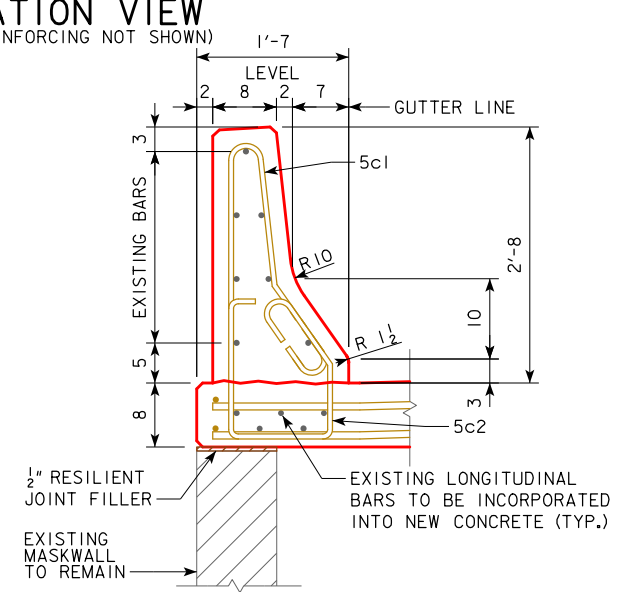
**PART ELEVATION VIEW**  
(BARRIER REINFORCING SHOWN)



**SECTION A-A**



**SECTION B-B**



**SECTION C-C**

- NOTES:**
1. THIS SHEET IS FOR THE NORTH CORNER OF THE EAST ABUTMENT AND THE SOUTH CORNER OF THE WEST ABUTMENT. SEE DESIGN SHEET 7 FOR OTHER LOCATIONS.
  2. INCORPORATE LONGITUDINAL REINFORCING INTO NEW WORK WHERE POSSIBLE. CUT EXISTING REINFORCING TO MAINTAIN 2" CLEAR COVER.
  3. THE CONSTRUCTION JOINT UNDER THE BARRIER SHALL BE INTENTIONALLY ROUGHENED.
  4. SEE DESIGN SHEET 11 FOR ABUTMENT NOTES, DOWEL SETTING NOTES, REINFORCING AND BENT BAR DETAIL.

DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0 x 40'-0 CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
 115'-0 END SPANS (3) 147'-0 INTERIOR SPANS  
**S.W. AND N.E. BARRIER DETAILS**  
 STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
 IOWA DEPARTMENT OF TRANSPORTATION  
 DESIGN SHEET NO. 8 OF 11 FILE NO. 32114 DESIGN NO. 223



**STEEL EXTRUSION NOTES:**

THE CONTRACTOR SHALL SUBMIT FOR APPROVAL SHOP DRAWINGS OF THE EXPANSION DEVICES SHOWING LAYOUT, MATERIAL TO BE USED, AND PROVISIONS FOR THE HOLDING DEVICE DURING PLACEMENT OF CONCRETE.

THE EXPANSION DEVICE SHALL BE GALVANIZED AFTER WELDING. ALL CURB PLATES INCLUDING THEIR ANCHORAGES SHALL BE GALVANIZED.

THE EXPANSION DEVICE IS TO BE PARALLEL TO GRADE.

CAP SCREWS SHALL BE COUNTERSUNK  $\frac{1}{16}$ " BELOW TOP OF THE PLATE. THE MINIMUM GRADE OF STRUCTURAL STEEL FOR THE EXPANSION DEVICE SHALL BE ASTM A36.

BLOCKOUT DETAILS MAY BE ALTERED FROM THOSE SHOWN PROVIDED THE GLAND MAY BE INSTALLED AND REMOVED IF NECESSARY AND THE CURB AREA REMAINS WATERTIGHT.

SHOP SPLICES OF THE STEEL EXTRUSION WILL BE PERMITTED. PRIOR TO MAKING SHOP SPLICES STEEL EXTRUSION PIECES SHALL HAVE A MINIMUM LENGTH OF 15 FEET. THE INDIVIDUAL LENGTH OF PIECES SHALL BE CHOSEN SO THAT A MINIMUM NUMBER OF SPLICES IS REQUIRED. ALL PIECES SHALL BE JOINED WITH A PREQUALIFIED PARTIAL PENETRATION SINGLE GROOVE WELD DETAILED ON THE SHOP DRAWING. ALL SURFACES NOT IN CONTACT WITH CONCRETE ARE TO BE GROUND FLUSH. NO WELD SHALL BE PERMITTED IN THE INTERNAL SECTION OF THE EXTRUSION WHERE THE NEOPRENE GLAND IS TO BE INSTALLED.

THE NUMBER OF FEET OF STEEL EXTRUSION INSTALLED SHALL BE PAID FOR AT THE CONTRACT PRICE PER FOOT BASED ON PLAN QUANTITIES. THE PRICE BID FOR "STEEL EXTRUSION JOINT W/NEOPRENE" SHALL INCLUDE THE COST OF FURNISHING BUT NOT THE COST OF INSTALLING THE NEOPRENE GLAND. THE CONTRACT PRICE BID FOR "STEEL EXTRUSION JOINT W/NEOPRENE" SHALL BE FULL COMPENSATION FOR FURNISHING AND INSTALLING STEEL EXTRUSIONS. THIS WORK WILL CONSIST OF FURNISHING ALL REQUIRED MATERIALS, (INCLUDING THE  $\frac{3}{8}$ " PLATES AT THE CURBS AND THEIR ANCHORAGE SYSTEMS), AND THE INSTALLATION AND ADJUSTMENT OF THE EXPANSION JOINTS IN ACCORDANCE WITH THE DETAILS SHOWN ON THE PLANS AND AS DIRECTED BY THE ENGINEER. THE FURNISHING AND INSTALLATION OF ALL NECESSARY HARDWARE AND ACCESSORIES AS SUPPLIED BY THE EXPANSION JOINT MANUFACTURER ARE TO BE INCLUDED IN THIS WORK, INCLUDING THE ANCHORAGE SYSTEM AND ANY TEMPORARY ERECTION MATERIAL. ALL WORK AND MATERIALS FOR THE INSTALLATION OF THE EXPANSION JOINTS ARE TO COMPLY WITH THE WRITTEN RECOMMENDATIONS OF THE EXPANSION JOINT MANUFACTURER.

**FIELD CONSTRUCTION NOTES:**

IF THE STEEL EXTRUSION IS SPLICED IN THE FIELD, THE SPLICE LOCATION SHALL BE DETAILED ON THE SHOP DRAWINGS. THE CONNECTION DETAILS SHALL INCLUDE TAB PLATES AND PREPARED ENDS TO ACCOMMODATE THE NECESSARY WELDING. SEE DETAILS IN THESE PLANS.

GALVANIZED COATING DAMAGE BY FIELD WELDING SHALL BE REPAIRED IN ACCORDANCE WITH MATERIALS I.M. 410.

**NEOPRENE GLAND NOTES:**

THE NEOPRENE GLAND IS TO BE PLACED AS ONE CONTINUOUS PIECE FROM END TO END OF THE STEEL EXTRUSION.

THE NEOPRENE GLAND SHALL CONFORM TO ASTM-2628 MODIFIED TO EXCLUDE RECOVER TEST AND COMPRESSION SET.

THE CONTRACTOR SHALL INSTALL THE GLAND ABOVE THE MINIMUM TEMPERATURE OF 45° AND THE MINIMUM JOINT OPENING AND CORRESPONDING MAXIMUM DECK TEMPERATURE SHOWN IN THESE PLANS. THE DECK TEMPERATURE SHALL BE MEASURED BY RECORDING THE SURFACE TEMPERATURES ON THE UNDERSIDE OF THE DECK ADJACENT TO THE JOINTS. IF THE DECK TEMPERATURE DOES NOT FALL WITHIN THE SPECIFIED TEMPERATURE RANGE BEFORE THE CONTRACTOR HAS COMPLETED ALL OTHER REQUIRED WORK, IT WILL BE NECESSARY FOR THE CONTRACTOR TO RETURN TO THE PROJECT SITE TO COMPLETE INSTALLATION AND TESTING OF THE NEOPRENE GLAND. IF THE CONTRACTOR IS REQUIRED TO RETURN TO THE PROJECT SITE AFTER ALL OTHER REQUIRED WORK HAS BEEN COMPLETED, THE CONTRACTOR SHALL COMPLETE INSTALLATION AND TESTING OF NEOPRENE GLAND AT NO EXTRA CHARGE TO THE STATE.

THE NUMBER OF FEET OF NEOPRENE GLAND INSTALLED SHALL BE PAID FOR AT THE CONTRACT PRICE PER FOOT BASED ON PLAN QUANTITIES. THE PRICE FOR "NEOPRENE GLAND INSTALLATION AND TESTING" SHALL BE FULL COMPENSATION FOR INSTALLING AND TESTING OF THE NEW NEOPRENE GLAND. THIS WORK WILL CONSIST OF CLEANING THE EXTRUSION, INSTALLATION OF THE NEOPRENE GLAND AND WATER TIGHT TESTING OF THE EXPANSION JOINT SYSTEM. ALL WORK AND MATERIALS NECESSARY FOR THE INSTALLATION OF THE NEOPRENE GLAND SHALL COMPLY WITH THE RECOMMENDATIONS OF THE EXPANSION JOINT MANUFACTURER. THE PRICE BID FOR "NEOPRENE GLAND INSTALLATION AND TESTING" SHALL INCLUDE ALL WATERTIGHT INTEGRITY TESTING, LEAK REPAIRS AS DIRECTED BY THE ENGINEER, AND SUBSEQUENT WATERTIGHT TESTING UNTIL A LEAK FREE INSTALLATION IS ACHIEVED.

**WATERTIGHT INTEGRITY TESTING AND REPAIR NOTES:**

AFTER INSTALLATION OF EACH NEOPRENE GLAND, THE CONTRACTOR SHALL PERFORM WATERTIGHT INTEGRITY TESTS AT THE DECK LEVEL TO DETECT ANY LEAKAGE. THE TESTS ARE TO CHECK FOR LEAKAGE AT THE UPTURNED ENDS OF THE EXPANSION DEVICE AND FOR LEAKAGE ALONG THE EXPANSION DEVICE ACROSS THE DECK AND ANY MEDIANS OR SIDEWALKS. THE CONTRACTOR MAY CONDUCT A SINGLE TEST OF THE ENTIRE DEVICE INCLUDING UPTURNED ENDS OR MAY CONDUCT SEPARATE TESTS OF UPTURNED ENDS AND ONE OR MORE TESTS OF OVERLAPPING LENGTHS BETWEEN THE UPTURNED ENDS.

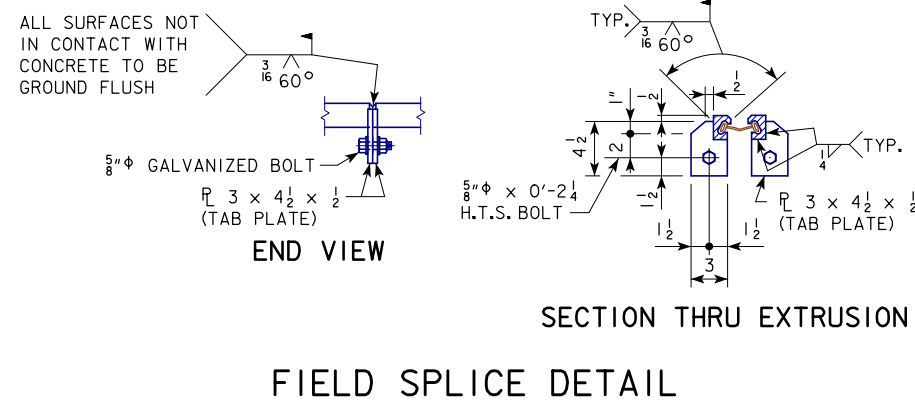
AT EACH UPTURNED END OF THE EXPANSION DEVICE, THE CONTRACTOR SHALL BLOCK OUT ON THE DECK AT LEAST 3 FEET OF THE EXPANSION DEVICE LEADING TO THE UPTURNED END AND FLOOD THE AREA. A MINIMUM WATER DEPTH OF 3" SHALL BE MAINTAINED AT THE GUTTERLINE FOR AT LEAST 30 MINUTES. DURING THE TEST, THE INSPECTOR SHALL OBSERVE FOR ANY OVERFLOW AT THE UPTURNED END. AT THE CONCLUSION OF THE TEST THE INSPECTOR WILL EXAMINE THE UNDERSIDE OF THE JOINT FOR LEAKAGE. THE EXPANSION DEVICE IS CONSIDERED WATERTIGHT IF THE INSPECTOR OBSERVES NO OVERFLOW DURING THE TEST AND IF NO DRIPPING WATER OR WATER DROPLETS ARE VISIBLE IN THE UNDERDECK AREAS NEAR THE UPTURNED END.

THE CONTRACTOR SHALL TEST THE EXPANSION DEVICE BETWEEN UPTURNED ENDS BY BLOCKING OUT AND COVERING THE DEVICE WITH PONDED OR FLOWING WATER TO A DEPTH OF AT LEAST 1" AT ALL POINTS, FOR AT LEAST 30 MINUTES. VERTICAL CURB SURFACES MAY BE TESTED WITH AN UNNOZZLED HOSE DELIVERING APPROXIMATELY ONE GALLON PER MINUTE DIRECTED TO FLOW OVER THE ENTIRE CURB HEIGHT FOR 30 MINUTES. AT THE CONCLUSION OF THE TEST, THE INSPECTOR WILL EXAMINE THE UNDERSIDE OF THE JOINT FOR LEAKAGE. THE EXPANSION DEVICE IS CONSIDERED WATERTIGHT IF NO DRIPPING WATER OR WATER DROPLETS ARE VISIBLE IN THE UNDERDECK AREAS ALONG THE FULL LENGTH OF THE EXPANSION JOINT. DAMP CONCRETE THAT DOES NOT SHOW DRIPPING WATER OR WATER DROPLETS IS NOT CONSIDERED A SIGN OF LEAKAGE.

IF THE EXPANSION DEVICE LEAKS AT AN UPTURNED END OR ALONG ITS LENGTH, THE CONTRACTOR SHALL LOCATE THE LEAK(S) AND TAKE REPAIR MEASURES TO STOP THE LEAKAGE. THE REPAIR MEASURES SHALL BE AS RECOMMENDED BY THE MANUFACTURER AND APPROVED BY THE ENGINEER PRIOR TO BEGINNING CORRECTIVE WORK.

IF MEASURES TO ELIMINATE LEAKAGE ARE TAKEN, THE CONTRACTOR SHALL PERFORM SUBSEQUENT WATERTIGHT INTEGRITY TESTS SUBJECT TO THE SAME CONDITIONS AS THE ORIGINAL TEST.

REVISION 08-13 - STEEL EXTRUSION NOTE WAS ADDED TO SHOW A WELD DETAIL ON THE SHOP DRAWINGS FOR SPLICES. AN ADDITIONAL NEOPRENE GLAND NOTE ABOUT THE CORRESPONDING MAXIMUM DECK TEMPERATURE WAS ADDED. ENGLISHDECKRAILBRIDGES.DGN - 1026s2 - THIS SHEET ISSUED 11-08.



DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0 x 40'-0 CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
 115'-0 END SPANS (3) 147'-0 INTERIOR SPANS  
**EXPANSION DEVICE NOTES**  
 STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
 IOWA DEPARTMENT OF TRANSPORTATION  
 DESIGN SHEET NO. 10 OF 11 FILE NO. 32114 DESIGN NO. 223

### ABUTMENT NOTES:

MINIMUM CLEAR DISTANCE FROM FACE OF CONCRETE TO NEAR REINFORCING BAR IS TO BE 2" UNLESS OTHERWISE NOTED OR SHOWN.  
 CONCRETE SEALER SHALL BE APPLIED TO THE ABUTMENT BEARING SEAT IN ACCORDANCE WITH ARTICLE 2403.03, P, 3 OF THE STANDARD SPECIFICATIONS. IN ADDITION TO THE REQUIREMENTS OF ARTICLE 2403.03, P, 3, SEALER SHALL BE APPLIED TO THE WASH BETWEEN THE ABUTMENT SEAT STEPS AND AREAS NOTED ON DESIGN SHEET 2.  
 THE COST OF FURNISHING AND PLACING CONCRETE SEALER IS TO BE INCLUDED IN THE PRICE BID FOR "STRUCTURAL CONCRETE (MISCELLANEOUS)".  
 IF NECESSARY TO PREVENT DAMAGE TO THE END OF THE BRIDGE DECK AND BACKWALL FROM CONSTRUCTION EQUIPMENT, AN APPROPRIATE METHOD OF PROTECTION APPROVED BY THE ENGINEER SHALL BE PROVIDED BY THE BRIDGE CONTRACTOR AT NO EXTRA COST TO THE STATE.

### DOWEL SETTING NOTES:

THE 4b, 5c3, 5c4, AND 5c6 BARS SHALL BE SET AS DOWELS IN DRILLED HOLES. HOLES ARE TO BE 10" DEEP. THE DOWELS SHALL BE INSTALLED IN ACCORDANCE WITH THE GROUT MANUFACTURER'S RECOMMENDATIONS. EITHER OF THE FOLLOWING SYSTEMS MAY BE USED AS A BONDING AGENT FOR VERTICAL DOWELS, BUT ONLY SYSTEM "A" MAY BE USED FOR HORIZONTAL DOWELS:

- A. POLYMER GROUT SYSTEM IN ACCORDANCE WITH ARTICLE 2301.03, E, OF THE STANDARD SPECIFICATIONS.
- B. HYDRAULIC CEMENT GROUT SYSTEMS. DRILLED HOLES ARE TO BE 2½ TIMES THE DOWEL DIAMETER AND ARE TO BE BLOWN CLEAN WITH COMPRESSED AIR IMMEDIATELY PRIOR TO PLACING GROUT. THE HYDRAULIC CEMENT GROUT SHALL BE ONE OF THOSE APPROVED IN MATERIALS I.M. 491.13 AND SHALL BE USED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.

ALL REINFORCING BARS AND BARS NOTED AS DOWELS SUPPLIED FOR THIS STRUCTURE SHALL BE DEFORMED REINFORCEMENT UNLESS OTHERWISE NOTED OR SHOWN.

### REINFORCING BAR LIST - EAST ABUTMENT AND ONE DECK END

BAR	LOCATION	SHAPE	NO.	LENGTH	WEIGHT
7a1	DECK TRANSVERSE TOP & BOTTOM - STAGE 2	—	5	23'-8	242
7a2	DECK TRANSVERSE TOP - STAGE 2	—	1	22'-7	46
7a3	DECK TRANSVERSE TOP & BOTTOM - STAGE 1	—	5	24'-10	254
7a4	DECK TRANSVERSE BOTTOM - STAGE 1	—	1	24'-10	51
5a5	DECK - SOUTH END	⌋	2	6'-4	13
5a6	DECK - NORTH END	⌋	2	6'-8	14
4b1	ABUTMENT BACKWALL DOWEL - EXTERIOR	└	14	2'-4	22
4b2	ABUTMENT BACKWALL DOWEL - EXTERIOR	└	14	2'-7	24
4b3	ABUTMENT BACKWALL DOWEL - MIDDLE	└	15	2'-9	28
5c1	BARRIER VERTICAL	⌋	11	5'-5	62
5c2	BARRIER DECK HOOP	⌋	5	5'-3	27
5c3	BARRIER VERTICAL DOWEL	└	4	3'-0	13
5c4	BARRIER VERTICAL DOWEL	└	3	3'-10	12
5c5	BARRIER VERTICAL	⌋	2	5'-5	11
5c6	BARRIER VERTICAL DOWEL	└	1	2'-9	3
5c7	BARRIER DECK HOOP	⌋	1	4'-5	5
5e1	DECK DIAPHRAGM HOOP - EXTERIOR BAYS	⌋	12	3'-7	45
5e2	DECK DIAPHRAGM HOOP - INTERIOR BAYS	⌋	12	3'-11	49
5e3	DECK DIAPHRAGM TRANSVERSE - BETWEEN DIA.	—	4	9'-4	39
5e4	DECK DIAPHRAGM TRANSVERSE - STAGE 1	—	1	21'-5	22
5e5	DECK DIAPHRAGM TRANSVERSE - STAGE 2	—	1	20'-4	21
5g1	ABUTMENT BACKWALL LONGIT. - STAGE 1	—	2	23'-6	49
5g2	ABUTMENT BACKWALL LONGIT. - STAGE 2	—	2	23'-6	49
5g5	ABUTMENT BACKWALL CORNER - STAGE 1	└	2	2'-6	5
REINFORCING STEEL EPOXY COATED - TOTAL (LBS.)					1106

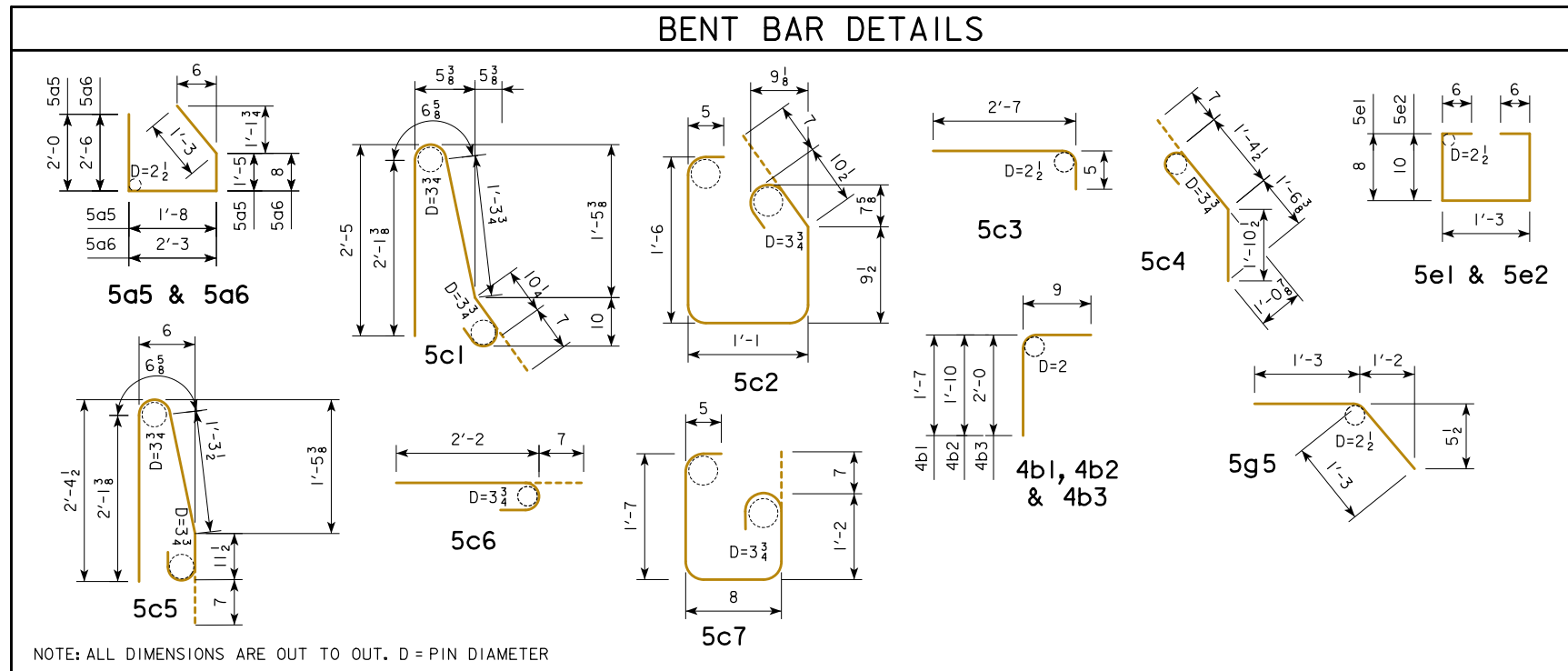
### REINFORCING BAR LIST - WEST ABUTMENT AND ONE DECK END

BAR	LOCATION	SHAPE	NO.	LENGTH	WEIGHT
7a7	DECK TRANSVERSE TOP & BOTTOM - STAGE 2	—	5	23'-8	242
7a8	DECK TRANSVERSE BOTTOM - STAGE 2	—	1	23'-8	48
7a9	DECK TRANSVERSE TOP & BOTTOM - STAGE 1	—	5	24'-9	253
7a10	DECK TRANSVERSE TOP - STAGE 1	—	1	23'-8	48
5a5	DECK - NORTH END	⌋	2	6'-4	13
5a6	DECK - SOUTH END	⌋	2	6'-8	14
4b1	ABUTMENT BACKWALL DOWEL - EXTERIOR	└	28	2'-4	44
4b2	ABUTMENT BACKWALL DOWEL - MIDDLE	└	15	2'-7	26
5c1	BARRIER VERTICAL	⌋	11	5'-5	62
5c2	BARRIER DECK HOOP	⌋	5	5'-3	27
5c3	BARRIER VERTICAL DOWEL	└	4	3'-0	13
5c4	BARRIER VERTICAL DOWEL	└	3	3'-10	12
5c5	BARRIER VERTICAL	⌋	2	5'-5	11
5c6	BARRIER VERTICAL DOWEL	└	1	2'-9	3
5c7	BARRIER DECK HOOP	⌋	1	4'-5	5
5e1	DECK DIAPHRAGM HOOP - EXTERIOR BAYS	⌋	12	3'-7	45
5e2	DECK DIAPHRAGM HOOP - INTERIOR BAYS	⌋	12	3'-11	49
5e3	DECK DIAPHRAGM TRANSVERSE - BETWEEN DIA.	—	4	9'-4	39
5e4	DECK DIAPHRAGM TRANSVERSE - STAGE 1	—	1	21'-5	22
5e5	DECK DIAPHRAGM TRANSVERSE - STAGE 2	—	1	20'-4	21
5g3	ABUTMENT BACKWALL LONGIT. - STAGE 2	—	2	22'-6	47
5g4	ABUTMENT BACKWALL LONGIT. - STAGE 1	—	2	24'-6	51
5g5	ABUTMENT BACKWALL CORNER - STAGE 2	└	2	2'-6	5
REINFORCING STEEL EPOXY COATED - TOTAL (LBS.)					1100

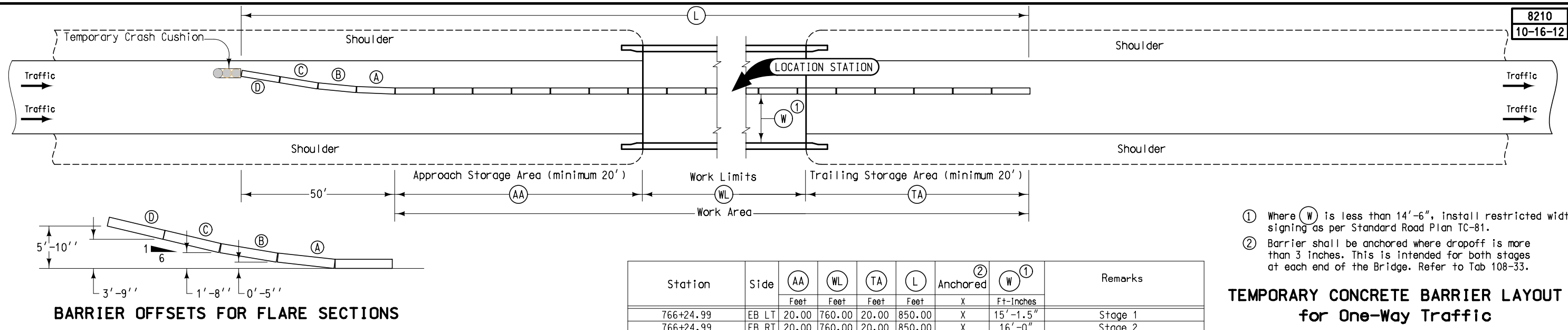
### CONCRETE PLACEMENT QUANTITIES

LOCATION	WEST ABUT.	EAST ABUT.
ABUTMENT BACKWALL	2.1	2.6
DECK END & ABUTMENT DIAPHRAGM	3.3	4.1
BARRIER RAILS & END SECTIONS	0.8	0.8
TOTAL (C.Y.)	6.2	7.5

### BENT BAR DETAILS



DESIGN FOR REPAIRS TO 20° SKEW L.A.  
**671'-0 x 40'-0 CONTINUOUS WELDED PLATE GIRDER BRIDGE**  
 115'-0 END SPANS (3) 147'-0 INTERIOR SPANS  
**SUPERSTRUCTURE DETAILS**  
 STA. 766+24.99 OCTOBER, 2022  
**WEBSTER COUNTY**  
 IOWA DEPARTMENT OF TRANSPORTATION  
 DESIGN SHEET NO. 11 OF 11 FILE NO. 32114 DESIGN NO. 223

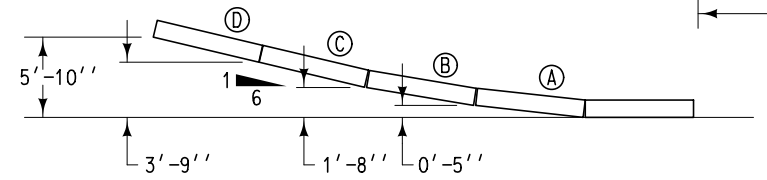


- ① Where (W) is less than 14'-6", install restricted width signing as per Standard Road Plan TC-81.
- ② Barrier shall be anchored where dropoff is more than 3 inches. This is intended for both stages at each end of the Bridge. Refer to Tab 108-33.

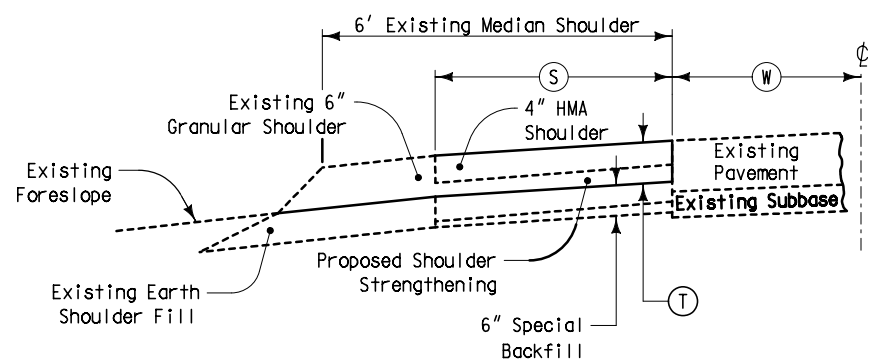
**TEMPORARY CONCRETE BARRIER LAYOUT for One-Way Traffic**

Station	Side	AA	WL	TA	L	Anchored ②	(W) ①	Remarks
		Feet	Feet	Feet	Feet	X	Ft-Inches	
766+24.99	EB LT	20.00	760.00	20.00	850.00	X	15'-1.5"	Stage 1
766+24.99	EB RT	20.00	760.00	20.00	850.00	X	16'-0"	Stage 2

**BARRIER OFFSETS FOR FLARE SECTIONS**

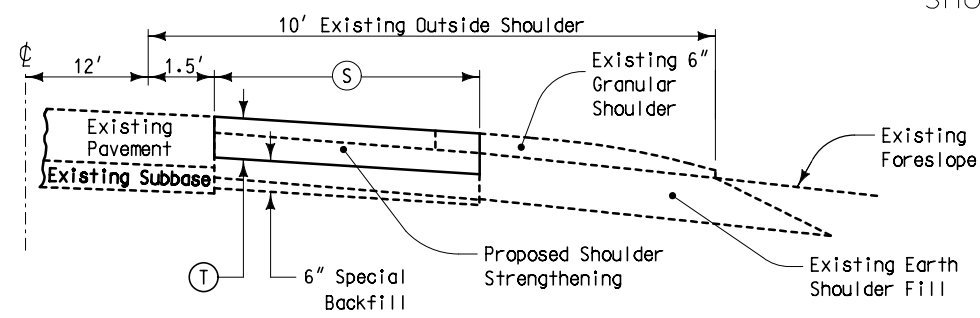


**SHOULDER**



**Median Shoulders (Stage 2)**

- Note:
- 1) Use Longitudinal 'B' Joints for HMA.
  - 2) Use Longitudinal 'BT-2' or 'BT-3' Joints for PCC. Use Transverse 'C' Joints for PCC.



**Outside Shoulders (Stage 1)**

- Note:
- 1) Use Longitudinal 'B' Joints for HMA.
  - 2) Use Longitudinal 'BT-2' or 'BT-3' Joints for PCC. Use Transverse 'C' Joints for PCC.

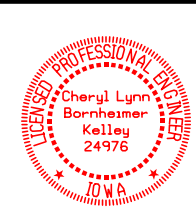
**Shoulder Strengthening**

9" HMA Shoulder Jointing:  
Longitudinal joint: B

8" PCC with the following jointing layout:  
Match mainline pavement joint spacing. When mainline pavement is 8" or greater in thickness, place additional transverse 'C' joints in shoulder at mid-panel of the mainline pavement. Place longitudinal 'C' joint at W/2 from edge of mainline pavement when W is greater than 10' wide. Terminate longitudinal joint at transverse joint less than 10' in length.

STATION TO STATION		(S)	Direction
		Feet	
759+20	760+39	6.0	EB LT
759+20	762+51	6.0	EB RT
769+86	771+25	6.0	EB LT
769+86	771+25	6.0	EB RT

**SHOULDER (DETOUR PAVEMENT)**

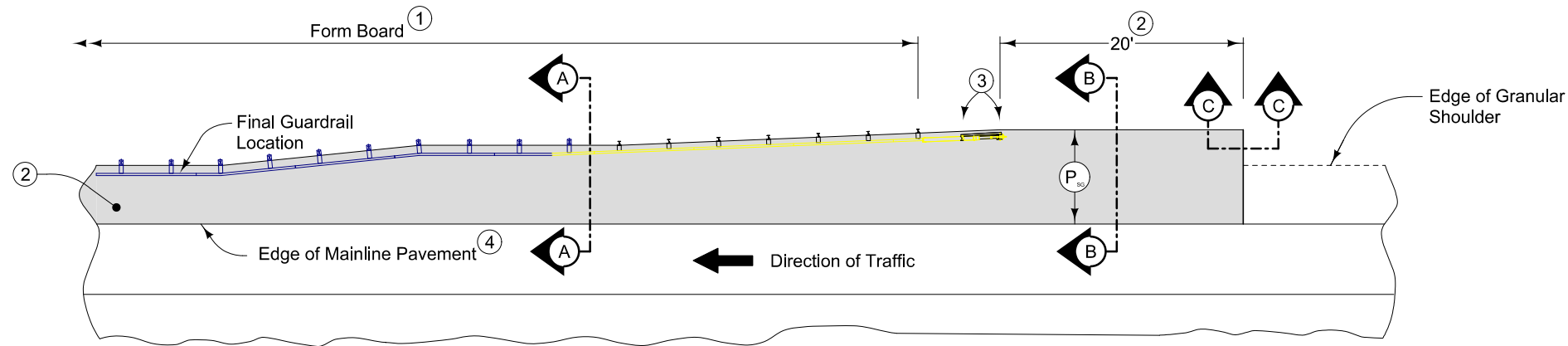


I hereby certify that this engineering document was prepared by me or under my direct personal supervision and that I am a duly licensed Professional Engineer under the laws of the State of Iowa.

**CHECK PLANS** XX-XX-2022  
 Signature: Cheryl Lynn Bornheimer Kelley  
 Date: \_\_\_\_\_  
 Printed or Typed Name: Cheryl Lynn Bornheimer Kelley

My license renewal date is December 31, 2023

Pages or sheets covered by this seal: B.1, C.1-C.5, D.1, J.1-J.5



PLAN VIEW

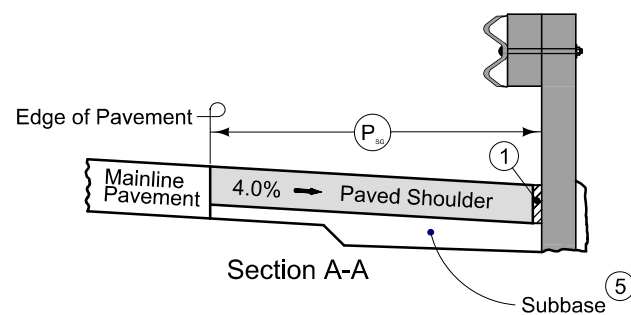
9" HMA Paved Shoulder at guardrail. 8" PCC may be substituted with the following jointing layout:

Match mainline pavement joint spacing. When mainline pavement is 8" or greater in thickness, place additional transverse 'C' joints in shoulder at mid-panel of the mainline pavement. Place longitudinal 'C' joint at P/2 from edge of mainline pavement when P is greater than 10' wide. Terminate longitudinal joint at transverse joint less than 10' in length.

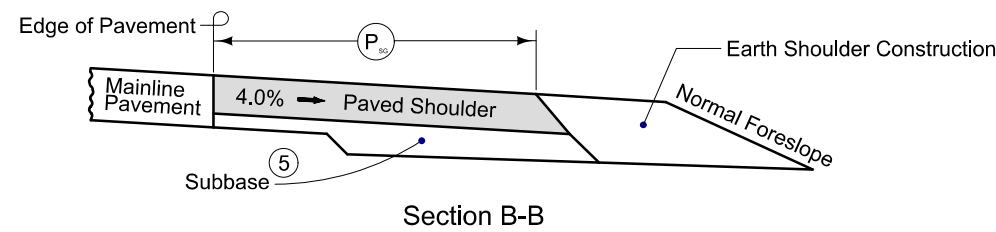
Compaction of HMA is required to face of guardrail post. Hand compaction will be allowed under guardrail. Removal and reinstallation of guardrail will be allowed with no additional payment.

Refer to Tabulation 112-9 for shoulder quantities.

- ① PCC option only: When guardrail posts are installed prior to construction of PCC paved shoulder, fasten form board to the face of guardrail posts for the length shown.
- ② Continue paved shoulder 20 feet beyond the center of the first post.
- ③ Shoulder may be notched for first 2 posts or post sleeves may be installed through pavement. Do not drive posts through pavement.
- ④ 'KT-1 joint for PCC shoulder. 'B' joint for HMA shoulder.
- ⑤ Refer to other details in the plan.

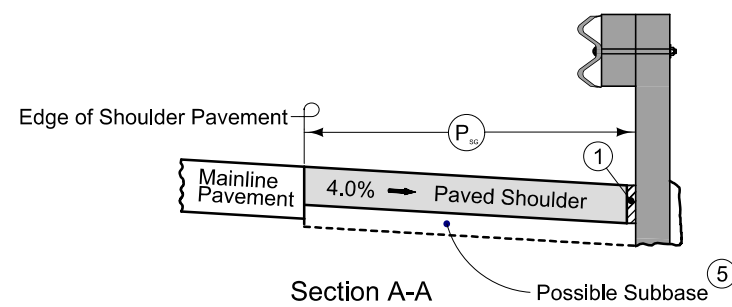


Section A-A

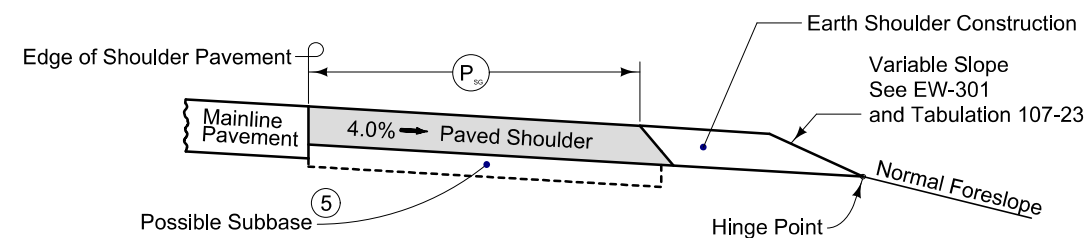


Section B-B

NEW CONSTRUCTION

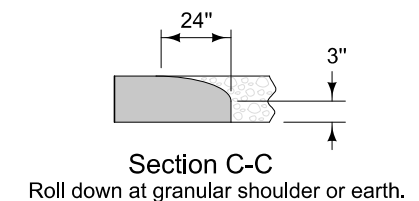


Section A-A



Section B-B

EXISTING SHOULDER



PAVED SHOULDER AT GUARDRAIL  
(GRANULAR SHOULDER ADJACENT TO MAINLINE)

100-0A  
10-28-97

**ESTIMATED ROADWAY QUANTITIES  
(1 DIVISION PROJECT)**

Item No.	Item Code	Item	Unit	Total	As Built Qty.
1	2102-2625000	EMBANKMENT-IN-PLACE	CY	23	
2	2102-2713070	EXCAVATION, CLASS 13, ROADWAY & BORROW	CY	55.4	
3	2122-5500090	PAVED SHOULDER, HMA 9"	SY	180.6	
4	2122-7450080	SHOULDER STRENGTHENING, OPTIONAL HOT MIX ASPHALT MIXTURE OR PORTLAND CEMENT CONCRETE, 8 IN.	SY	498.3	
5	2123-7450000	SHOULDER CONSTRUCTION, EARTH	STA	9	
7	2503-0500402	BRIDGE END DRAIN, DR-402	EA	1	
8	2505-4008120	REMOVAL OF STEEL BEAM GUARDRAIL	LF	68.8	
9	2505-4008300	STEEL BEAM GUARDRIAL	LF	62.5	
10	2505-4008410	STEEL BEAM GUARDRAIL BARRIER TRANSITION SECTION, BA-201	EA	1	
11	2505-4021010	STEEL BEAM GUARDRAIL END ANCHOR, BOLTED	EA	1	
12	2505-4021720	STEEL BEAM GUARDRAIL, TANGENT TERMINAL, BA-205	EA	1	
13	2527-9263109	PAINTED PAVEMENT MARKING, WATERBORNE OR SOLVENT-BASED	STA	21.2	
14	2527-9263131	WET RETROREFLECTIVE REMOVABLE TAPE MARKINGS	STA	37.6	
15	2527-9263137	PAINTED SYMBOLS AND LEGENDS, WATERBORNE OR SOLVENT-BASED	EA	8	
16	2527-9263180	PAVEMENT MARKINGS REMOVED	STA	21.2	
17	2527-9263190	SYMBOLS AND LEGENDS REMOVED	EA	8	
18	2528-8400048	TEMPORARY BARRIER RAIL, CONCRETE	LF	1700	
19	2528-8445110	TRAFFIC CONTROL	LS	1	
20	2528-9290050	PORTABLE DYNAMIC MESSAGE SIGN (PDMS)	CDAY	49	
21	2551-0000110	TEMP CRASH CUSHION	EACH	2	
22	2602-0000020	SILT FENCE	LF	1415	
23	2602-0000071	REMOVAL OF SILT FENCE	LF	1415	
24	2602-0000101	MAINTENANCE OF SILT FENCE	LF	1415	

100-4A  
10-29-02

**ESTIMATE REFERENCE INFORMATION**

Item No.	Item Code	Description
1	2102-2625000	EMBANKMENT-IN-PLACE Refer to Tab 107-23 on sheet C.3 for locations.
2	2102-2713070	EXCAVATION, CLASS 13, ROADWAY & BORROW
3	2122-5500090	PAVED SHOULDER, HMA 9"
4	2122-7450080	SHOULDER STRENGTHENING, OPTIONAL HOT MIX ASPHALT MIXTURE OR PORTLAND CEMENT CONCRETE, 8 IN.
5	2123-7450000	SHOULDER CONSTRUCTION, EARTH Refer to Tab 112-9 on sheet C.2 for locations.
6	2435-0900000	BRIDGE END DRAIN, SW-538 Refer to Tab 104-8 on sheet C.2 for locations.
7	2503-0500402	BRIDGE END DRAIN, DR-402 Refer to Tab 104-8A on sheet C.2 for locations.
8	2505-4008120	REMOVAL OF STEEL BEAM GUARDRAIL Refer to Tab 110-7A on sheet C.3 for locations.
9	2505-4008300	STEEL BEAM GUARDRIAL
10	2505-4008410	STEEL BEAM GUARDRAIL BARRIER TRANSITION SECTION, BA-201
11	2505-4021010	STEEL BEAM GUARDRAIL END ANCHOR, BOLTED
12	2505-4021720	STEEL BEAM GUARDRAIL, FLARED END TERMINAL, BA-205 Refer to Tab 108-8A on sheet C.2 for locations.
13	2527-9263109	PAINTED PAVEMENT MARKING, WATERBORNE OR SOLVENT-BASED
14	2527-9263131	WET RETROREFLECTIVE REMOVABLE TAPE MARKINGS Refer to Tab 108-22 on sheet C.4 for locations and details.
15	2527-9263137	PAINTED SYMBOLS AND LEGENDS, WATERBORNE OR SOLVENT-BASED Refer to Tab 108-29 on sheet C.4 for locations and details.
16	2527-9263180	PAVEMENT MARKINGS REMOVED Refer to Tab 108-22 on sheet C.4 for locations and details.
17	2527-9263190	SYMBOLS AND LEGENDS REMOVED Refer to Tab 108-29 on sheet C.4 for locations and details.
18	2528-8400048	TEMPORARY BARRIER RAIL, CONCRETE Refer to Tab 108-33 on sheet C.3 for locations and detail 8212 on sheet B.1 for additional information.
19	2528-8445110	TRAFFIC CONTROL Refer to J-sheets for additional information.
20	2528-9290050	PORTABLE DYNAMIC MESSAGE SIGN (PDMS) Refer to sheet J.1 for placement information. Item includes signs at (1) PDMS board locations. Item quantity assumes a sign duration of 7 weeks per sign, including 2 weeks in advance of construction.

100-4A  
10-29-02

**ESTIMATE REFERENCE INFORMATION**

Item No.	Item Code	Description
21	2551-0000110	TEMP CRASH CUSHION Refer to Tab 108-30 on sheet C.3 for locations.
22	2602-0000020	SILT FENCE Refer to Tab 100-17 on sheet C.3. The tabulation includes estimated locations for placement of Silt Fence to address possible erosion during ocstruction. Verify the specific locations with the Engineer prior to beginning placement. Bid item includes 25% additional quantity for field adjustments and replacements.
23	2602-0000071	REMOVAL OF SILT FENCE This item is included for silt fence, for replacement (replacement to be paid separately), or for areas that have achieved 70% permanent growth.
24	2602-0000101	MAINTENANCE OF SILT FENCE This item is included for cleanout and repair of the silt fence and silt fence for ditch checks during the project.

100-1D  
10-18-05

**PROJECT DESCRIPTION**

This project is for bridge and roadway work along US 20 over the Des Moines River, 2.6 miles east of the junction with US 169. This project includes guardrail improvements, addition of a bridge end drain, bridge erosion control, and shoulder strengthening.

105-4  
10-18-11

**STANDARD ROAD PLANS**

The following Standard Road Plans apply to construction work on this project.

Number	Date	Title
BA-200	04-20-21	Steel Beam Guardrail Components
BA-201	04-19-22	Steel Beam Guardrail Barrier Transition Section (MASH TL-3)
BA-202	10-20-15	Steel Beam Guardrail Bolted End Anchor
BA-205	10-19-21	Steel Beam Guardrail Tangent End Terminal (MASH TL-3)
BA-250	04-20-21	Steel Beam Guardrail Installation at Concrete Barrier or Bridge End Post (MASH TL-3)
BA-401	04-20-21	Temporary Barrier Rail (Precast Concrete)
BA-500	04-20-21	Temporary Crash Cushions Sand Barrel
DR-402	04-19-22	Rock Flume for Bridge End Drain
EC-201	04-20-21	Silt Fence
EW-301	04-20-21	Guardrail Grading
PM-110	04-21-20	Line Types
PM-111	04-21-20	Symbols and Legends
SI-173	04-19-16	Object Markers
SI-211	10-18-16	Object Marker and Delineator Placement with Guardrail
SI-881	04-16-19	Special Signs for Workzones
SI-882	10-18-16	Special Signs for Restricted Width Traffic Control Zones
TC-1	10-15-19	Work Not Affecting Traffic (Two-Lane or Multi-Lane)
TC-81	10-15-19	Restricted Width Signing (Less Than 14.5 Feet)
TC-418	04-19-22	Lane Closure on Divided Highway
TC-421	04-19-22	Lane Closure with TBR

111-25  
10-18-11

**INDEX OF TABULATIONS**

Tabulation	Tabulation Title	Sheet No.
<b>C Sheets</b>		
100-0A	ESTIMATED ROADWAY QUANTITIES (1 DIVISION PROJECT)	C.1
100-1D	PROJECT DESCRIPTION	C.1
100-4A	ESTIMATE REFERENCE INFORMATION	C.1
100-17	TABULATION OF SILT FENCES	C.3
102-5	EXISTING PAVEMENT	C.2
104-8	BRIDGE END DRAINS	C.2
104-8A	SCOUR PROTECTION OR ROCK FLUME FOR BRIDGE END DRAIN	C.2
105-4	STANDARD ROAD PLANS	C.1
107-23	GRADING FOR GUARDRAIL INSTALLATIONS	C.3
108-8A	STEEL BEAM GUARDRAIL AT CONCRETE BARRIER OR BRIDGE RAIL END SECTION	C.2
108-22	PAVEMENT MARKING LINE TYPES	C.4
108-29	PAVEMENT MARKING SYMBOLS AND LEGENDS	C.4
108-30	CRASH CUSHIONS	C.3
108-33	TEMPORARY BARRIER RAIL	C.3
110-7A	REMOVAL OF STEEL BEAM GUARDRAIL	C.3
111-25	INDEX OF TABULATIONS	C.1
112-9	SHOULDERS	C.2





107-23  
10-18-11

### GRADING FOR GUARDRAIL INSTALLATIONS

Refer to EW-301

① Lane(s) to which the installation is adjacent.

No.	Location			Foreslope at Guardrail	Dimensions (Feet)							Earthwork		Remarks			
	Direction of Traffic	Station	Side		X1	Y1	X2	Y2	X3	Y3	X4	Y4	Z		Excavation Class 10	Embankment In Place	
1	EB		RT	6:1	64.0	5.0	89.0	7.5	101.5	7.5	150.0	9.5	55.5	CY	CY	23.0	

108-30  
04-16-13

### CRASH CUSHIONS

\* Bid Item  
① Lane(s) to which the installation is adjacent.  
② Complete this section when using the Temporary Crash Cushion bid item and Earthwork is needed for Sand Barrel placement. Refer to BA-500

No.	Direction of Traffic	Location Station	Side	Obstacle Width	Crash Cushion (Select One)*					Sand Barrel Details ②					Earthwork*		Spare Parts Kit (Select One)*		Obstacle Description	Remarks		
					Temporary	Temporary Redirective	Temporary Severe Use	Permanent	Permanent Severe Use	V	W	X	Y	Z	Excavation Class 10	Embankment in Place	Permanent	Permanent Severe Use				
										Length	Length	Length	Length	Length							Length	Length
1	EB	761+20.00	LT	2.00	1														Temporary Barrier Rail	Stage 1		
2	EB	761+20.00	RT	2.00	1														Temporary Barrier Rail	Stage 2		
																			TOTALS			

108-33  
10-15-19

### TEMPORARY BARRIER RAIL

Possible Standard: BA-401 Possible Detail: 560-7

\* Not a bid item. Anchorage requirements are based on TBR locations shown in the plans. TBR alignments that vary from what is shown in the plans may result in additional TBR sections requiring anchorage.

No.	Station to Station	Length LF	(Select One)		Anchored* (Y/N)	Modular Glare Screen System (Y/N)	Remarks
			Concrete BA-401	Steel 560-7			
1	761+50.00	770+00.00	850.0	X	Yes	No	Stage 1
2	761+50.00	770+00.00	850.0	X	Yes	No	Stage 2
							TOTALS

232-3C  
10-19-21

### EROSION CONTROL (NATIVE GRASS SEEDING)

Area to be seeded is estimated to be less than 1 acre. If the Contractor determines the area exceeds 2 acres, notify the Engineer. Approved quantity in excess of 2 acres will be paid for as extra work according to Article 1109.03,B of the Standard Specifications.

Following the completion of work in a disturbed area and according to the seeding dates in Section 2601 of the Standard Specifications, place seed and mulch on the disturbed area lying 8 feet or more beyond the shoulder as follows:

SEED MIX:  
 Big bluestem (Andropogon gerardii) 6 lbs. PLS/Acre (7.0 kg/ha)  
 Indiangrass (Sorghastrum nutans) 6 lbs. PLS/Acre (7.0 kg/ha)  
 Little bluestem (Schizachyrium scoparium) 6 lbs. PLS/Acre (7.0 kg/ha)  
 Partridge Pea (Chamaecrista fasciculata) 4 lbs. PLS/Acre (4.5 kg/ha)  
 Sideoats grama (Bouteloua curtipendula) 4 lbs. PLS/Acre (4.5 kg/ha)  
 Canada wildrye (Elymus canadensis) 2 lbs. PLS/Acre (2.2 kg/ha)  
 Switchgrass (Panicum virgatum) 1 lbs. PLS/Acre (1.1 kg/ha)  
 Oats (Avena sativa) 32 lbs./Acre (36.0 kg/ha)

Furnish Big bluestem, Indiangrass, Canada wildrye and Little bluestem that is debarbed or equal to facilitate the application of seed.

Furnish seed certified as Source Identified Class (Yellow Tag) Source G0-Iowa. Oats are excluded from this requirement.

Place seed according to the requirements of Article 4169.02 of the Standard Specifications.

Place mulch according to the requirements of Articles 2601.03,E,2,a and 4169.07,A of the Standard Specifications.

Preparing the seedbed, furnishing and applying seed and mulch are incidental to mobilization and will not be paid for separately.

110-7A  
04-17-12

### REMOVAL OF STEEL BEAM GUARDRAIL

① Lane(s) to which the installation is adjacent.  
② Includes length of End Terminals and End Anchors.

No.	Location			Removal of Guardrail ②	
	Direction of Traffic	Station to Station	Side		
1	EB	762+12.04	762+74.34	RT	68.8
					TOTAL
					68.8

100-17  
04-20-10

### TABULATION OF SILT FENCES

Refer to EC-201

Begin Station	End Station	Side	Length	Remarks
			LF	
759+00.00	762+71.00	RT	371.0	
759+00.00	762+71.00	LT	371.0	
769+50.00	771+45.00	RT	195.0	
769+50.00	771+45.00	LT	195.0	
			1132.0	SUBTOTAL
			283.0	0.25
			1415.0	TOTAL

232-3B  
10-19-21

### EROSION CONTROL (URBAN SEEDING)

Area to be seeded is estimated to be less than 1 acre. If the Contractor determines the area exceeds 2 acres, notify the Engineer. Approved quantity in excess of 2 acres will be paid for as extra work according to Article 1109.03,B of the Standard Specifications.

Following the completion of work in a disturbed area and according to the seeding dates in Section 2601 of the Standard Specifications, place seed, fertilizer, and mulch on the disturbed area as follows:

Place seed and fertilize according to the requirements of Article 2601.03,C,4 and Section 4169 of the Standard Specifications.

Place mulch according to the requirements of Articles 2601.03,E,2,a and 4169.07,A of the Standard Specifications.

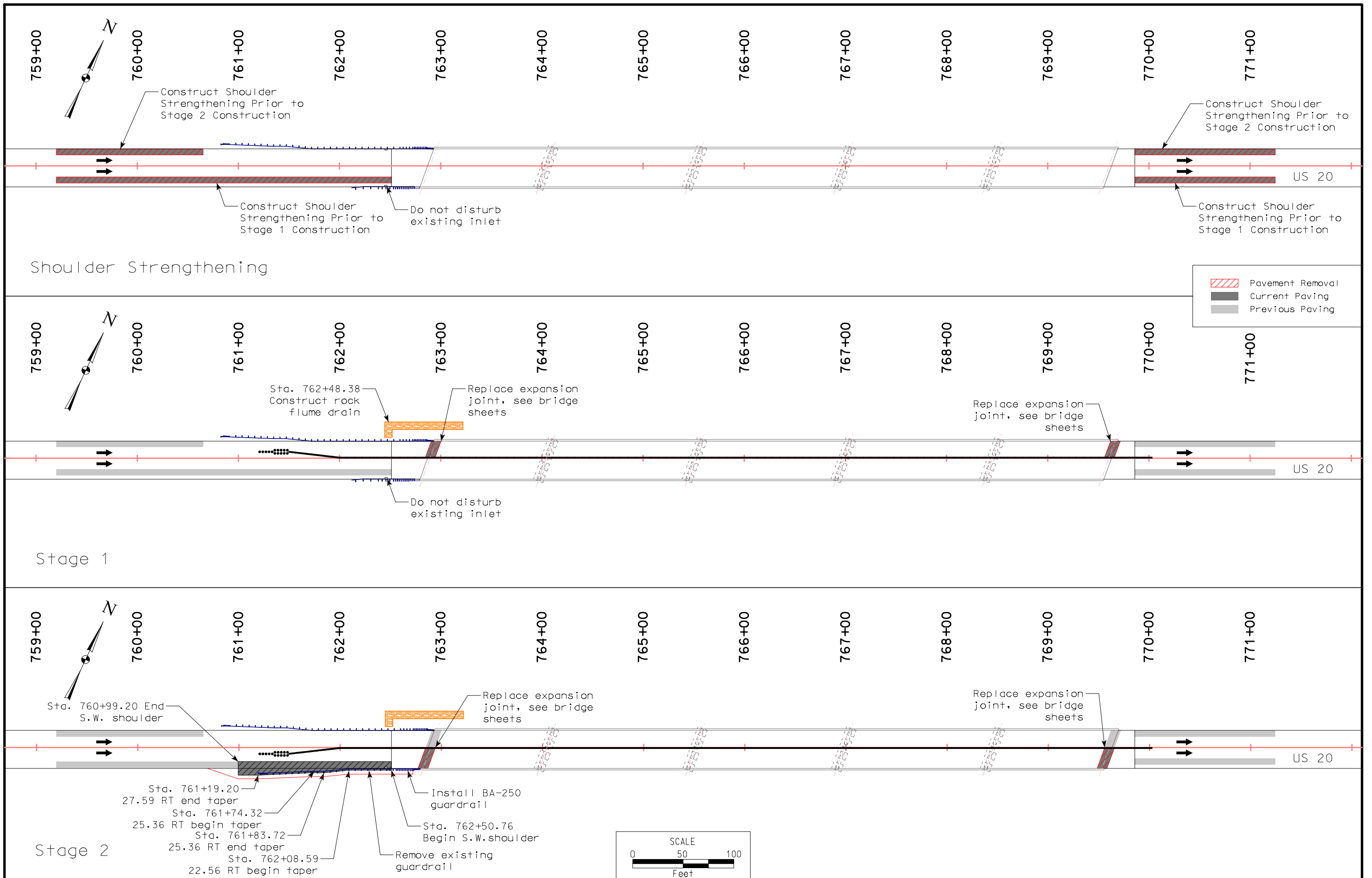
Preparing the seedbed, furnishing and applying seed, fertilizer, and mulch are incidental to mobilization and will not be paid for separately.

262-6  
10-18-05

### UTILITIES (NOT A POINT 25 PROJECT)

This is NOT a POINT 25 project and is not subject to the provisions of IAC 761-115.25.





<b>TRAFFIC CONTROL PLAN</b>	108-23A 08-01-08
Maintain 1 lane of traffic along EB US-20 at all times utilizing Standard Road Plans listed in Tab. 105-4 on Sheet C.1 and J-sheets. Keep traffic open to Riverside Trail at all times.	

<b>511 TRAVEL RESTRICTIONS</b>											108-25 10-21-14	
Route	Direction	County	Location Description	Feature Crossed	Object Type	Maint. Bridge No., Structure ID, or FHWA No.	Type of Restriction	Existing Measurement	Construction Measurement	Construction Measurement as Signed	Projected As Built Measurement	Remarks
US 20	EB	Webster	2.6 mi E of Jct US 169	Des Moines River	Barrier	606085	Horizontal	40'	15'-1.5"	14'-1.5"	40'	Stage 1
US 20	EB	Webster	2.6 mi E of Jct US 169	Des Moines River	Barrier	606085	Horizontal	40'	16'-0"	N/A	40'	Stage 2

<b>STAGING NOTES</b>	108-26A 08-01-08
<p><b>OUTSIDE SHOULDER STRENGTHENING:</b>  Traffic Control:  Shift Eastbound US-20 traffic to inside lane utilizing Standard Road Plans listed in Tab. 105-4 on Sheet C.1.</p> <p>Construction:  Remove and replace inside 6 feet of outside paved shoulder. Refer to Sheet D.1, SS-1 on Sheet B.1, and Sheet C.2 for more details. This shall be completed before beginning Stage 1.</p> <p><b>MEDIAN SHOULDER STRENGTHENING:</b>  Traffic Control:  Shift Eastbound US-20 traffic to outside lane utilizing Standard Road Plans listed in Tab. 105-4 on Sheet C.1.</p> <p>Construction:  Remove and replace inside 6 feet of median paved shoulder. Refer to Sheet D.1, SS-1 on Sheet B.1, and Sheet C.2 for more details. This shall be completed before beginning Stage 2.</p> <p><b>STAGE 1:</b>  Traffic Control:  Shift Eastbound US-20 traffic to outside lane utilizing J-sheets, and Standard Road Plans TC-418 and TC-421. Place PDMS board as shown on Sheet J.4.</p> <p>Construction:  Place bridge edge drain, rock flume, and replace bridge joint. Refer to Sheet D.1 for more details.</p> <p><b>STAGE 2:</b>  Traffic Control:  Shift Eastbound US-20 traffic to inside lane utilizing J-sheets, and Standard Road Plans TC-418 and TC-421.</p> <p>Construction:  Remove and replace guardrail and replace bridge joint. Refer to Sheet D.1 for more details.</p>	

<b>COORDINATED OPERATIONS</b>	111-01 04-17-12
Other work in progress during the same period of time will include the construction of the projects listed. Coordinate operations with those of other contractors working within the same area.	
Project	Type of Work
None provided.	

### CROSS SECTION VIEW COLOR LEGEND OF TRAFFIC CONTROL AND STAGING SHEETS

SHADING	Design Color No.	
Green, Light	(225)	Existing Pavement Shading
Gray, Light	(48)	Previously Constructed Pavement Shading
Gray, Med	(80)	Previously Constructed Granular Surface Shading
Blue, Light	(230)	Proposed Pavement Shading
Lavender	(9)	Temporary Pavement Shading
Brown, Med	(237)	Future Proposed Pavement Shading

### CROSS SECTION VIEW PATTERN AND SYMBOL LEGEND OF TRAFFIC CONTROL AND STAGING SHEETS

	Pavement Removal		Proposed Granular Shoulder
	Proposed Granular Subbase		Temporary Shoulder
	Proposed Special Backfill		Existing Shoulder Strengthening
	Temporary Barrier Rail		Permanent Barrier Rail
			Channelizing Device

### PLAN VIEW COLOR LEGEND OF TRAFFIC CONTROL AND STAGING SHEETS

LINEWORK	Design Color No.	
Green	(2)	Existing Topographic Features and Labels
Magenta	(5)	Pavement Marking Call Outs
Blue	(1)	Proposed Alignment, Stationing, Tic Marks, and Alignment Annotation
Yellow	(4)	Pavement Markings, Yellow
Off White	(254)	Pavement Markings, White
Violet	(15)	Temporary barrier rail, Unpinned
Flush Orange	(228)	Temporary barrier rail, Pinned

SHADING	Design Color No.	
Green, Light	(225)	Existing Pavement Shading
Gray, Light	(48)	Previously Constructed Pavement Shading
Gray, Med	(80)	Proposed Granular Surface Shading
Gray, Med	(80)	Previously Constructed Granular Surface Shading
Blue, Light	(230)	Proposed Pavement Shading
Lavender	(9)	Temporary Pavement Shading
Brown, Light	(236)	Proposed Grading Limits Shading
Pink, Dark	(13)	Proposed MSE or CIP Wall Shading
Red	(3)	Proposed Bridge Shading and Sign Trusses
Black w/Gray, Light Fill	(0,48)	Previously Constructed Structure

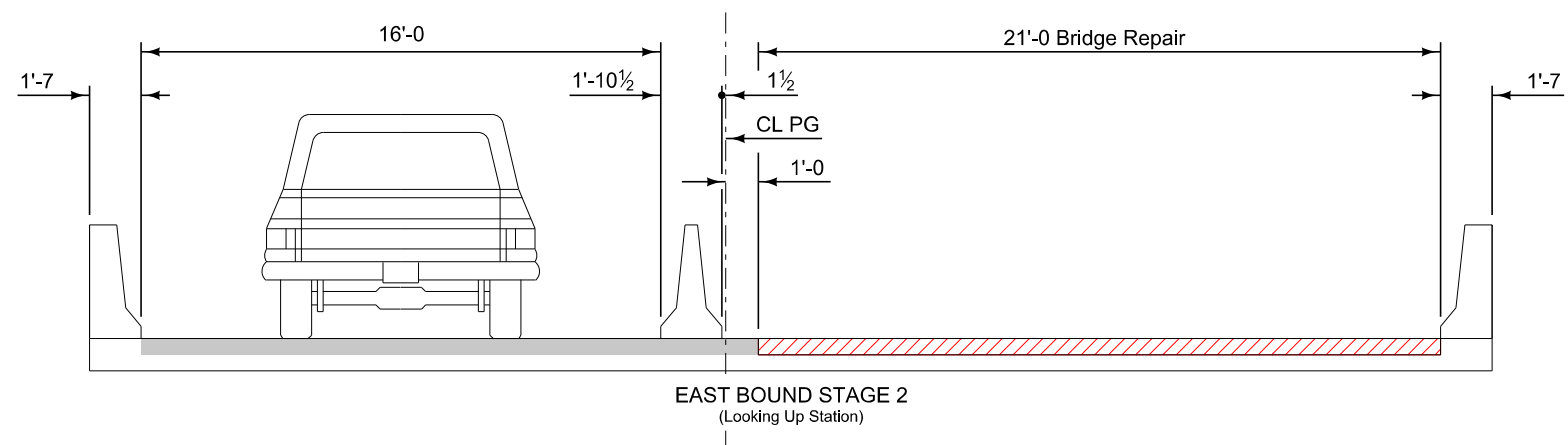
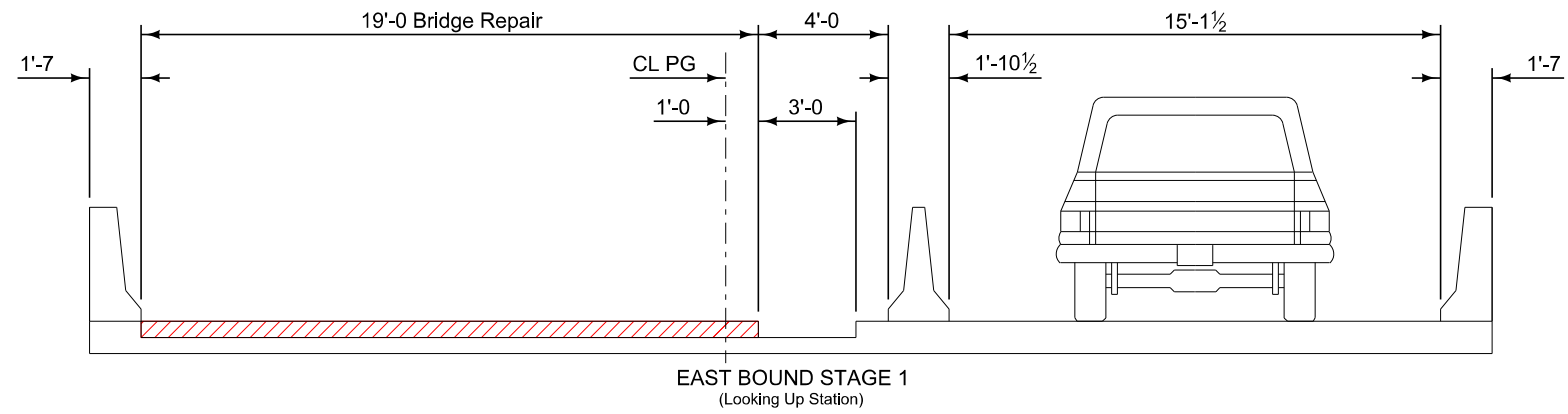
### PLAN VIEW PATTERN AND SYMBOL LEGEND OF TRAFFIC CONTROL AND STAGING SHEETS

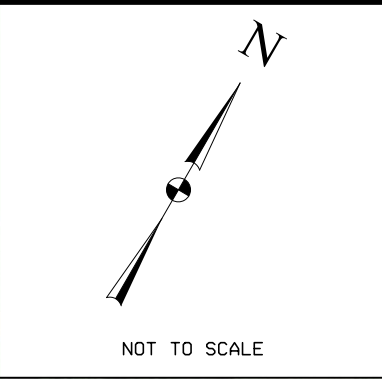
	Channelizing Device		Crash Cushion (Temp or Perm)
	Drum		Traffic Signal
	Temporary Lane Separator		Flagger
	Tubular Marker		Temporary Floodlighting
	Channelizer Marker		Traffic Sign
	Concrete Barrier Marker		Type III Barricade
	Delineator		Type A Warning Light
	Temporary Barrier Rail		Direction of Traffic
	Pavement Removal		Safety Closure
	Sand Barrel Layout		Lane Identification

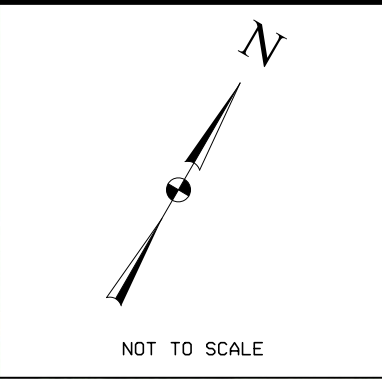
NOTE: Device spacing according to Standard Road Plans unless specifically dimensioned.

# TRAFFIC CONTROL AND STAGING

(COVERS SHEET SERIES J)







SEE TC-418 AND  
TC-81 FOR TRAFFIC  
CONTROL SETUP

770' TAPER  
SPACING = 55'

350'

400'

200'

85'

100'

500'

500'

RIVERSIDE TRAIL

RIVERSIDE TRAIL

US 20



W20-1  
48" x 48"



W20-1  
48" x 48"



G20-2A  
48" X 24"



R2-1  
48" X 60"

	SIGN		TRAFFIC FLOW
	DRUM		SPEED FEEDBACK SIGN
	PDMS		ARROW BOARD
	WORK AREA		CHANNELIZING DEVICE

TRAFFIC CONTROL  
STAGE 2